MICRODYN RO High Rejection Seawater RO Elements

The MICRODYN RO SWH series of seawater RO membranes is ideal for high salinity water purification applications. These elements feature our best membrane for upgrading an RO system and offer very high rejection. MICRODYN RO elements are available in standard 4" and 8" spiral-wound designs to meet all of your new equipment and direct replacement needs.

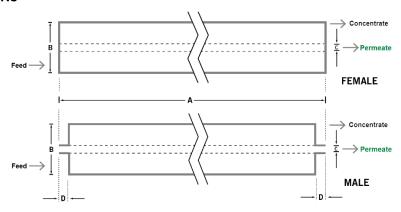
MEMBRANE CHARACTERISTICS

Membrane Chemistry	Thin-Film Composite Polyamide		
Construction	Spiral-Wound Membrane Element with Fiberglass Outerwrap		
Stabilized Salt Rejection (%)	4040 model: 99.6, 8040 models: 99.80		
Minimum Salt Rejection (%)	4040 model: 99.4, 8040 models: 99.7		

ELEMENT SPECIFICATIONS

Model	4040-SWH	8040-SWH-400/34	8040-SWH-440
Permeate Flow - m ³ /day (GPD) ^a	6.4 (1,700)	22.7 (6,000)	25.0 (6,600)
Membrane Area - m² (ft²)b	7.9 (85)	37.2 (400)	40.9 (440)

PHYSICAL DIMENSIONS



Model	4040-SWH	8040-SWH-400/34	8040-SWH-440
Dim. A - mm (inches)	1,016 (40.0)	1,016 (40.0)	1,016 (40.0)
Dim. B - mm (inches)	99 (3.9)	201 (7.9)	201 (7.9)
Dim. C - mm (inches) ^c	19.1 (0.75)	28.6 (1.125)	28.6 (1.125)
Permeate Tubed	Male	Female	Female
Element Weight - kg (lb)e	4 (9)	16 (36)	17 (37)

a Test conditions: 32,000 ppm NaCl, 55 bar (800 psi), 25°C (77°F), pH 8.0, 30 minutes operation. Test condition recovery is 10% for 4" models and 8% for 8" models. Flow rates will be no more than 15% below the values shown. Product specifications may change without notice as design revisions occur. b All models on this sheet have fiberglass outer wrap and diamond shaped feed spacers.



c Diameters for Dimension "C" are as follows. For Female elements, "C" is the Inner Diameter. For Male elements, "C" is the Outer Diameter d Male elements have a protruding permeate tube, indicated as "D" in the diagram. Dimension "D" is 1.05 in (26.7 mm).

e Shipping weight is dependent on packaging material and quantity shipped

OPERATING PARAMETERS

Maximum Operating Pressure	4040 model: 69 bar (1,000 psi); 8040 models: 83 bar (1,200 psi)	
Maximum Operating Temperature	45°C (113°F)	
Cleaning pH Range ¹	1.0 - 12.0	
Chlorine Tolerance ²	< 0.1 ppm	
Maximum Pressure Drop	1 bar (15 psi) per element; 4 bar (60 psi) per housing	
Maximum SDI ₁₅	5.0	
Maximum Turbidity	1 NTU	

¹ Refer to temperature and pH limits in Membrane Cleaning Guide - Water Application Elements (TSG-C-001).

IMPORTANT INFORMATION

Start-up: MANN+HUMMEL Water & Fluid Solutions recommends flushing elements for 30 minutes at low pressure and

discarding permeate during the flush prior to operation. For a more detailed start-up procedure, please see

Element Start-Up Guide - System Start-Up (TSG-O-005).

Cleaning: MICRODYN RO membrane elements must be cleaned periodically to ensure proper operation and to prevent

membrane damage. Please see Membrane Cleaning Guide - Water Application Elements (TSG-C-001).

Storage: MICRODYN RO membrane elements must be stored appropriately to ensure proper operation and to prevent

membrane damage. Please see Element Storage Guides (TSG-O-009 & TSG-O-010).

CUSTOMIZABLE SPECIALTY ELEMENTS

MANN+HUMMEL Water & Fluid Solutions offers a full range of membranes and element designs for challenging water and process applications. Technologies include low-fouling RO, submerged UF, continuous high temperature, ultra-high pressure, unique sanitary designs and more. Contact us to customize a product that satisfies your specific requirements.

Contact

Americas USA: +1 805 964 8003 sales.mnus@microdyn-nadir.com Asia China: +86 10 8413 9860 waterchina@mann-hummel.com SEA: +65 6457 7533 Info.wfs@mann-hummel.com Europe Germany: +49 611 7118 7480 Italy: +39 0721 1796201 Info.wfs@mann-hummel.com



² Pretreatment is recommended for the removal of free chlorine and other oxidizing agents to prevent damage to membranes. Oxidizing agents, such as free chlorine, in contact with polyamide membranes may result in shortened operating life or membrane failure. Such oxidation damage is excluded from warranty. Refer to Membrane Operating Guide - Recommendations for Water Purification (TSG-O-012).