

# Knauf WARM WALL Render Systems

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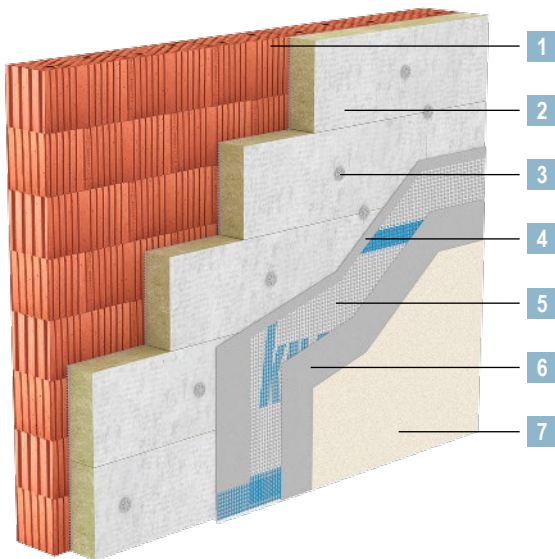
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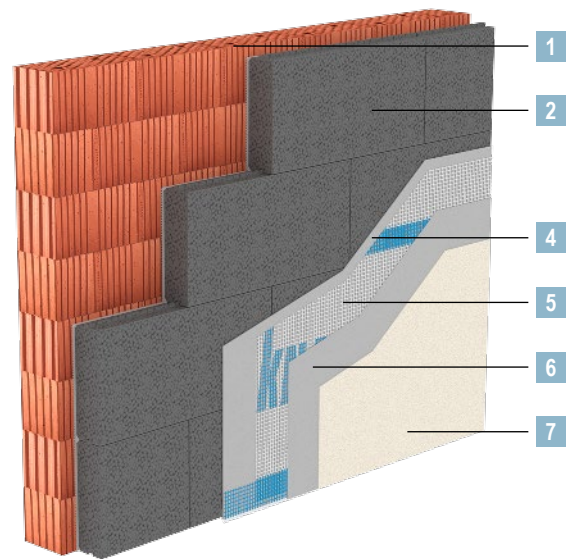
#### Knauf WARM WALL Systems with Plaster Coating

##### In Solid Construction

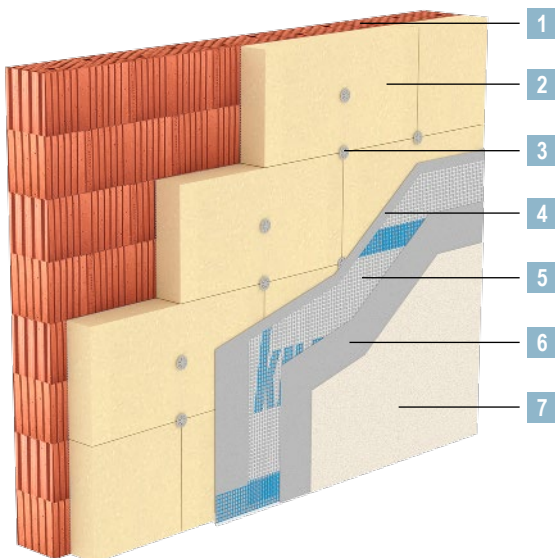
##### WARM WALL Plus MW (Mineral wool)



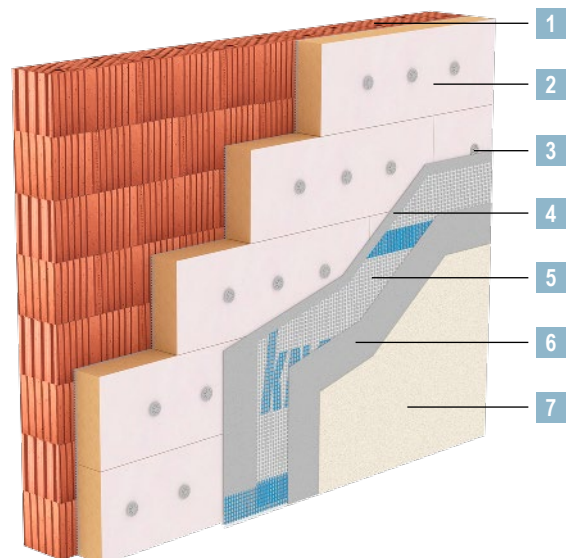
##### WARM WALL Basis EPS (Polystyrene)



##### WARM WALL Slim PU (Polyurethane rigid foam)



##### WARM WALL Slim PF (Phenolic resin rigid foam)



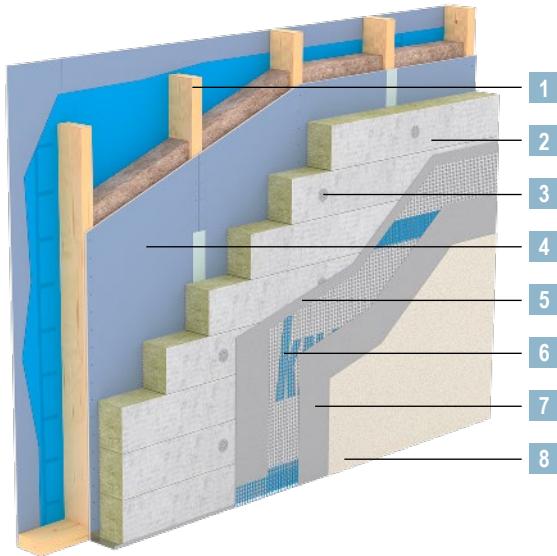
##### Legend:

- 1 Substrate
- 2 Insulation (glued / glued and dowelled)
- 3 System dowel if required
- 4 Basecoat
- 5 Reinforcement mesh
- 6 Basecoat, primer
- 7 Finish coat, paint coat if necessary

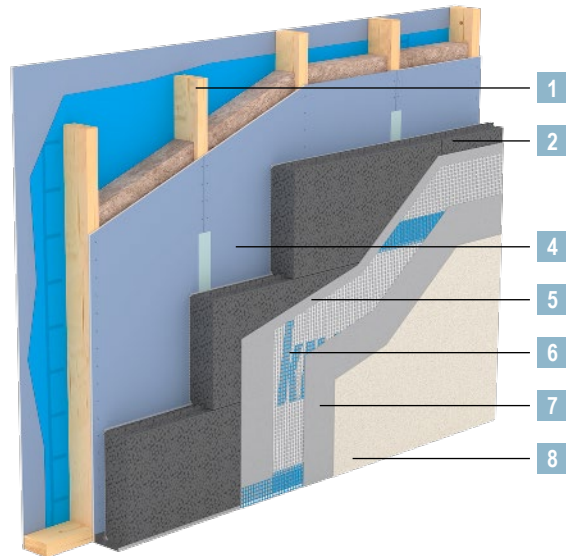
### Knauf WARM WALL Systems with Plaster Coating (Continuation)

#### In Timber Construction

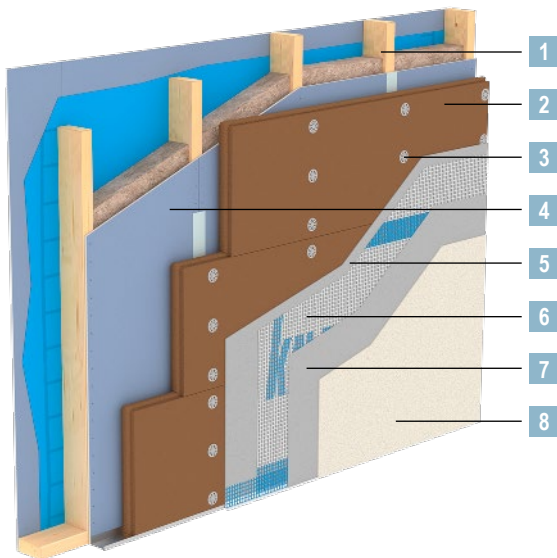
##### WARM WALL Plus MW (Mineral wool)



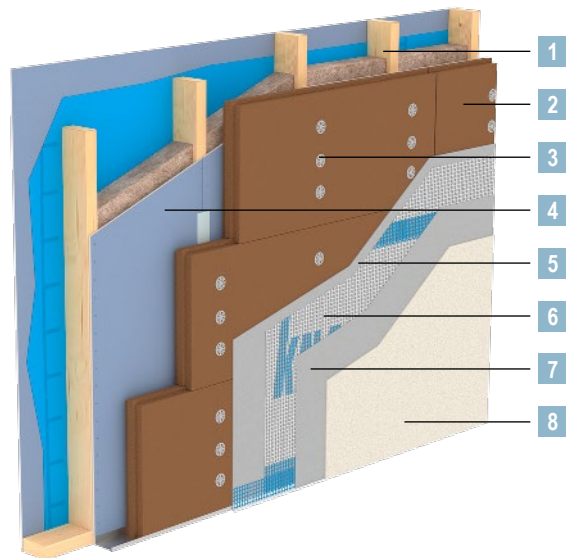
##### WARM WALL Basis EPS (Polystyrene)



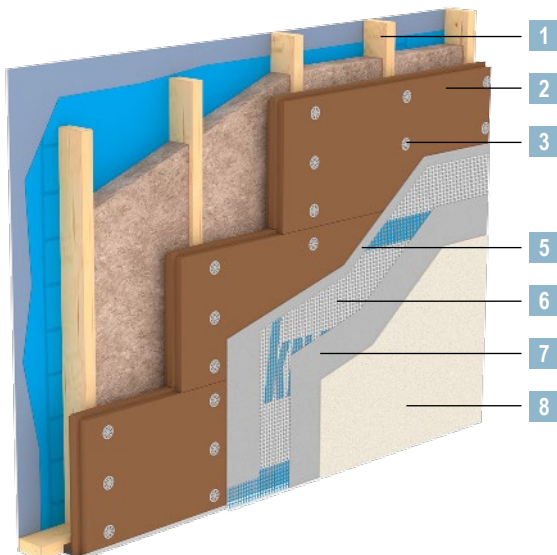
##### WARM WALL Natur D (Wood soft fibre PAVATEX)



##### WARM WALL Natur S (Wood soft fibre STEICO)



##### WARM WAND Natur T (Wood soft fibre AGEPAN®)



#### Legend:

- 1 Substrate
- 2 Insulation (glued / glued and dowelled / dowelled / stapled)
- 3 System dowel / staple
- 4 Board substrate if required
- 5 Basecoat
- 6 Reinforcement mesh
- 7 Basecoat, primer
- 8 Finish coat, paint coat if necessary

### Overview of the Certificates of Usability

Knauf WARM WALL system	Certificate of usability	Insulation material	System installation
<b>In Solid Construction</b>			
WARM WALL Basis EPS WE111.de	Z-33.41-81 WARM WALL Basis EPS in Solid Construction	Expanded polystyrene (EPS)	Adhesive bonding
	Z-33.43-82 WARM WALL Basis EPS in Solid Construction	Expanded polystyrene (EPS)	Glued and dowelled
WARM WALL Plus MW WE112.de	Z-33.44-83 WARM WALL Plus MW in Solid Construction	Mineral wool lamella (MW)	Glued
	Z-33.43-82 WARM WALL Plus MW in Solid Construction	Mineral wool lamella (MW) Mineral wool panel (MW)	Glued and dowelled
WARM WALL Slim PF P327.de	Z-33.43-1235 WARM WALL Slim PF in Solid Construction	Phenolic resin rigid foam (PF)	Glued and dowelled
WARM WALL Slim PU P328.de	Z-33.41-1382 WARM WALL Slim PU in Solid Construction	Polyurethane rigid foam (PU)	Glued
	Z-33.43-1408 WARM WALL Slim PU in Solid Construction	Polyurethane rigid foam (PU)	Glued and dowelled
<b>In Timber Construction</b>			
WARM WALL Basis EPS WE201.de	Z-33.47-899 WARM WALL Basis EPS in Timber Construction	Expanded polystyrene (EPS)	Glued
WARM WALL Plus MW WE202.de	Z-33.47-899 WARM WALL Plus MW in Timber Construction	Mineral wool lamella (MW) Mineral wool panel (MW)	Glued Glued and dowelled
WARM WALL Natur D WE203D.de	Z-33.47-638 WARM WALL Natur D in Timber Construction	Wood fibre insulation (WF) from PAVATEX	Dowelled or stapled
WARM WALL Natur S WE203S.de	Z-33.47-1258 WARM WALL Natur S in Timber Construction	Wood fibre insulation (WF) from STEICO	Dowelled or stapled
WARM WALL Natur T WE203T.de	Z-33.47-673 WARM WALL Natur T in Timber Construction	Wood fibre insulation (WF) from AGEPAN®	Dowelled or stapled

### WARM WALL Systems in Solid Construction

**System design – Façade** (acc. to German national technical approval aBG)

Knauf WARM WALL system	Basis EPS WE111.de	Plus MW WE112.de	Slim PF P327.de	Slim PU P328.de
Certificate of Usability	Z-33.41-81, Z-33.43-82	Z-33.44-83, Z-33.43-82	Z-33.43-1235	Z-33.41-1382, Z-33.43-1408
<b>Insulation</b>				
Insulation material	EPS	MW	PF	PU
<b>(Adhesive and) basecoat</b>				
SM300	•	•		•
SM700 Pro	•	•	•	•
Socket-SM	•	•		
Lustro	•	•		
Pastol	•			
<b>Reinforcement mesh</b>				
Reinforcement mesh 4x4 mm	•	•		
Reinforcement mesh 5x5 mm	•	•	•	•
Reinforcing mesh Pastol	•			
<b>Primer</b> (not in the scope of the approval)				
Isogrund	•	•	•	•
Quarzgrund pro	•	•	•	•
<b>Finish coat</b>				
MineralAktiv Scheibenputz floated render	•	•		•
MineralAktiv Scheibenputz Dry floated render	•	•		•
SM 260 Pro	•	•		•
Noblo	•	•	•	•
Noblo Filz	•	•		•
RP 240	•	•		•
SM700 Pro	•	•		•
Mak3	•	•		
Conni S	•	•	•	•
Addi S	•	•		•

<b>Note</b>	Overview of suitable paint coats see <a href="#">page 31</a> .
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## WARM WALL Systems in Solid Construction (Continuation)

System design – Plinth (not in the scope of the German National Technical Approval aBG)

Knauf WARM WALL system	Basis EPS WE111.de	Plus MW WE112.de	Slim PF P327.de	Slim PU P328.de
<b>Insulation</b>				
Insulation material	EPS plinth insulation board	EPS plinth insulation board	EPS plinth insulation board / PU	EPS plinth insulation board / PU
<b>(Adhesive and) basecoat</b>				
SM300	•	•	•	•
SM700 Pro	•	•	•	•
Sockel-SM	•	•	•	•
Sockel-SM Pro	•	•	•	•
<b>Reinforcement mesh</b>				
Reinforcement mesh 4x4 mm	•	•		
Reinforcement mesh 5x5 mm	•	•	•	•
<b>Primer</b>				
Isogrund	•	•	•	•
Quarzgrund pro	•	•	•	•
<b>Finish coat</b>				
MineralAktiv Scheibenputz floated render	•	•	•	•
MineralAktiv Scheibenputz Dry floated render	•	•	•	•
SM 260 Pro	•	•	•	•
Noblo	•	•	•	•
Noblo Filz	•	•	•	•
RP 240	•	•	•	•
SM700 Pro	•	•	•	•
Conni S	•	•	•	•
Addi S	•	•	•	•
Sockel SM Pro (sponged)	•	•	•	•
Sockel SM (sponged)	•	•	•	•
Butz	•	•	•	•
<b>Moisture / damp protection</b>				
Sockel-Dicht <sup>1)</sup>	•	•	•	•

1) Not necessary with Sockel-SM Pro as a basecoat and render finish with a total thickness  $\geq 7$  mm.

<b>Note</b>	Overview of suitable paint coats see <a href="#">page 31</a> .
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## WARM WALL Systems in Timber Construction

System design – Façade (acc. to German national technical approval aBG)

Knauf WARM WALL system	Basis EPS WE201.de	Plus MW WE202.de	Natur D WE203D.de	Natur S WE203S.de	Natur T WE203T.de
Certificate of Usability	Z-33.47-899	Z-33.47-899	Z-33.47-638	Z-33.47-1258	Z-33.47-673
<b>Insulation</b>					
Insulation material	EPS	MW	WF (PAVATEX)	WF (STEICO)	WF (AGEPAN®)
<b>(Adhesive and) basecoat</b>					
SM300	•	• <sup>1)</sup>	•	• <sup>2)</sup>	
SM700 Pro	•	•	•	•	•
Socket-SM	•				
Luis	•	•	•	•	•
Pastol	•				
Pastol Dry	•				
<b>Reinforcement mesh</b>					
Reinforcement mesh 4x4 mm	•	•	•	•	•
Reinforcement mesh 5x5 mm	•	•	•	•	•
Reinforcing mesh Pastol	•				
<b>Primer (not in the scope of the approval)</b>					
Isogrund	•	•	•	•	•
Quarzgrund pro	•	•	•	•	•
<b>Finish coat</b>					
MineralAktiv Scheibenputz floated render	•	•	•	• <sup>2)</sup>	•
MineralAktiv Scheibenputz Dry floated render	•			• <sup>2)</sup>	
SP 260 Pro	•	•	•	•	•
Noblo	•	•	•	•	•
Noblo Filz	•	•	•	•	•
RP 240	•	•	•	•	•
SM700 Pro	•	•	•	•	•
Conni S	•	•	•	•	•
Addi S	•	•	•	•	•
<b>Paint coat</b>					
MineralAktiv Fassadenfarbe façade paint				• <sup>3)</sup>	
Siliconharz-EG-Farbe paint		• <sup>4)</sup>	• <sup>5)</sup>		• <sup>6)</sup>

1) Only in conjunction with finish coats of MineralAktiv Scheibenputz floated render, SP 260 Pro, Noblo, RP 260 and Conni S.

2) Only permissible on WF protect H dry, WF protect M dry, WF protect L dry and WF duo dry.

3) Required on MineralAktiv Scheibenputz Dry floated render.

4) Required in case of Noblo and Conni S.

5) Required with application on board materials with the exception of MineralAktiv Scheibenputz floated render.

6) Required for all finish coats with the exception of Conni S and MineralAktiv Scheibenputz floated render.

<b>Note</b>	Overview of suitable paint coats see <a href="#">page 31</a> .
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## WARM WALL Systems in Timber Construction (Continuation)

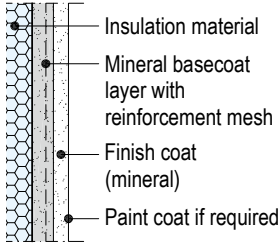
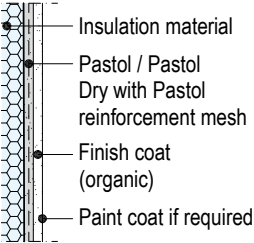
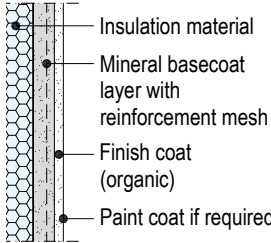
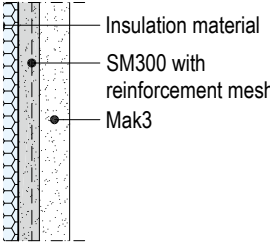
System design – Plinth (not in the scope of the German National Technical Approval aBG)

Knauf WARM WALL system	Basis EPS WE201.de	Plus MW WE202.de	Natur D WE203D.de	Natur S WE203S.de	Natur T WE203T.de
<b>Insulation</b>					
Insulation material	EPS plinth insulation board	EPS plinth insulation board	EPS plinth insulation board	EPS plinth insulation board	EPS plinth insulation board
<b>(Adhesive and) basecoat</b>					
SM300	•	•	•	•	•
SM700 Pro	•	•	•	•	•
Luis			•	•	•
Sockel-SM	•	•	•	•	•
Sockel-SM Pro	•	•	•	•	•
<b>Reinforcement mesh</b>					
Reinforcement mesh 4x4 mm	•	•	•	•	•
Reinforcement mesh 5x5 mm	•	•	•	•	•
<b>Primer</b>					
Isogrund	•	•	•	•	•
Quarzgrund pro	•	•	•	•	•
<b>Finish coat</b>					
MineralAktiv Scheibenputz floated render	•	•	•	•	•
MineralAktiv Scheibenputz Dry floated render	•	•	•	•	•
SP 260 Pro	•	•	•	•	•
Noblo	•	•	•	•	•
Noblo Filz	•	•	•	•	•
RP 240	•	•	•	•	•
SM700 Pro	•	•	•	•	•
Conni S	•	•	•	•	•
Addi S	•	•	•	•	•
Sockel SM Pro (sponged)	•	•	•	•	•
Sockel SM (sponged)	•	•	•	•	•
Butz	•	•	•	•	•
<b>Moisture / damp protection</b>					
Sockel-Dicht <sup>1)</sup>	•	•	•	•	•





1) Not necessary with Sockel-SM Pro as a basecoat and render finish with a total thickness  $\geq 7$  mm.

**Note** Overview of suitable paint coats see [page 31](#).





### Render systems

Render system	Mineral	Organic	Mineral / organic	Scratch render
Configuration				
Properties	<p>Natural mineral, thin-layer rendering mortar made of high-quality mineral-based raw materials optionally available with Jura or marble graining.</p> <p>Robust, durable, open to diffusion with a variable design render surface.</p> <p>Combined with a mineral reinforcement (basecoat) layer.</p>	<p>Synthetic resin bonded, diffusion capable plaster system with low absorption of water.</p> <p>Optional use of silicon resin render or synthetic resin plaster for a larger range of colour shades.</p>	<p>Organically bonded finishing plaster for a more intensive range of colour shades.</p> <p>Combined with a mineral reinforcement (basecoat) layer.</p>	<p>Thick-layer mineral scratch render system with an open surface structure.</p> <p>Natural self-cleaning effect, highly robust system.</p> <p>Combined with a mineral reinforcement (basecoat) layer.</p>





### Product overview

Product	Product description	Application	Packaging unit	Grain	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
<b>(Adhesive and) basecoat</b>								
	<b>SM700 Pro</b>	25 kg	42 bags/pallet	1.0 mm	Layer thickness 5 – 10 mm: Application quantity 7.0 – 13.0 kg	White	00164930	<ul style="list-style-type: none"> <li>■ Fibre reinforced, mineral bonding mortar, basecoat and renovation mortar and render finish for façades and the plinth</li> <li>■ Contains fibres and bonding agents</li> <li>■ Biocide-free</li> <li>■ See product data sheet <a href="#">SM700 Pro P241c.de</a></li> </ul>
						Pigmented	00167798	
	<b>SM300</b>	25 kg	42 bags/pallet	1.0 mm	Layer thickness 3 – 7 mm: Application quantity 4.5 – 10.5 kg	Grey	00178249	<ul style="list-style-type: none"> <li>■ Mineral adhesive and basecoat for the façade and plinth area</li> <li>■ Adhesive agent</li> <li>■ Highly water-repellent</li> <li>■ High adhesive force</li> <li>■ Diffusion permeable</li> <li>■ See product data sheet <a href="#">SM300 P248.de</a></li> </ul>
		Bulk	Silo				00178250	
	<b>Sockel-SM</b>	25 kg	42 bags/pallet	1.0 mm	Layer thickness 5 – 7 mm: Application quantity 7.0 – 10.0 kg	Grey	00741451	<ul style="list-style-type: none"> <li>■ Mineral-based adhesive, basecoat and render finish for the plinth area</li> <li>■ Contains fibres and bonding agents</li> <li>■ Water-repellent</li> <li>■ Can be sponged</li> <li>■ High impact load</li> <li>■ See product data sheet <a href="#">Sockel-SM P213.de</a></li> </ul>
	<b>Sockel-SM Pro</b>	25 kg	42 bags/pallet	1.0 mm	Layer thickness 5 – 7 mm: Application quantity 8.0 – 11.0 kg	Grey	00741450	<ul style="list-style-type: none"> <li>■ Adhesive, basecoat and render finish with moisture protection for the plinth area</li> <li>■ Can be used as a bonding plaster primer</li> <li>■ Non-conductive capillary action</li> <li>■ Contains sealant, fibres and bonding agents</li> <li>■ See product data sheet <a href="#">Sockel-SM Pro P213a.de</a></li> </ul>

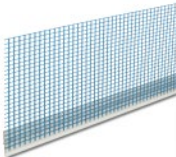

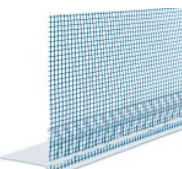


### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Grain	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
<b>(Adhesive and) basecoat</b>								
	<b>Lustro</b>	20 kg Bulk	42 bags/pallet Silo	1.2 mm	Layer thickness 5 – 15 mm: Application quantity 4.3 – 13.0 kg/m <sup>2</sup>	White White	00063304 00039623	<ul style="list-style-type: none"> <li>■ Mineral high-yield and ultra-lightweight adhesive and basecoat</li> <li>■ Contains fibres and bonding agents</li> <li>■ Lightweight polystyrene aggregate</li> <li>■ See product data sheet <a href="#">Lustro P246.de</a></li> </ul>
	<b>Luis</b>	30 kg	36 bags/pallet	0.8 mm	Layer thickness 5 – 7 mm: Application quantity 7.0 – 10.0 kg/m <sup>2</sup>	Nat- ural white	00056445	<ul style="list-style-type: none"> <li>■ Mineral adhesive and basecoat for the timber construction (on request)</li> <li>■ Contains fibres and bonding agents</li> <li>■ See product data sheet <a href="#">Luis P247.de</a></li> </ul>
	<b>Pastol</b>	20 kg	24 buckets/pallet	–	Layer thickness 2 – 3 mm: Application quantity 2.8 – 4.2 kg/m <sup>2</sup>	White	00131123	<ul style="list-style-type: none"> <li>■ Organically bonded adhesive and basecoat mortar with lightweight aggregates</li> <li>■ Fibre and siloxane reinforced</li> <li>■ Impact resistant up to 55 Joules</li> <li>■ Water-repellent</li> <li>■ Very stable</li> <li>■ See product data sheet <a href="#">Pastol P394.de</a></li> </ul>
	<b>Pastol Dry</b>	20 kg	42 bags/pallet	–	Layer thickness 2 – 3 mm: Application quantity 2.4 – 3.2 kg/m <sup>2</sup>	Nat- ural white	00538193	<ul style="list-style-type: none"> <li>■ Organically bonded, fibre-reinforced bonding and reinforcement mortar with mineral lightweight aggregates in powder form delivering a high yield.</li> <li>■ Water-repellent</li> <li>■ Very stable</li> <li>■ See product data sheet <a href="#">Pastol Dry P394b.de</a></li> </ul>

### Product overview (Continuation)

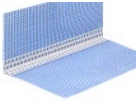
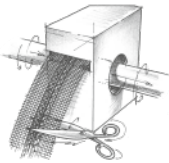


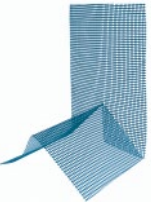
Product	Product description	Application	Packaging unit	Consumption per m <sup>2</sup> façade/plinth	Material number	Notes
Reinforcement mesh						
	Reinforcement mesh 4x4 mm	Width 1100 mm	55 m <sup>2</sup> /roll 30 rolls / pallet	1.1 m <sup>2</sup>	00268045	<ul style="list-style-type: none"><li>■ High strength, permanent, alkaline resistant reinforcement mesh</li><li>■ Mesh spacing 4 x 4 mm</li><li>■ Apply approx. 165 g/m<sup>2</sup></li><li>■ Non-displaceable</li><li>■ See product data sheet <a href="#">Reinforcement mesh 4x4 mm K445a.de</a></li></ul>
	Reinforcement mesh 5x5 mm	Width 1100 mm	55 m <sup>2</sup> /roll 24 rolls / pallet	1.1 m <sup>2</sup>	00015230	<ul style="list-style-type: none"><li>■ High strength, permanent, alkaline resistant reinforcement mesh</li><li>■ Mesh spacing 5 x 5 mm</li><li>■ Apply approx. 205 g/m<sup>2</sup></li><li>■ Non-displaceable</li><li>■ See product data sheet <a href="#">Reinforcement mesh 5x5 mm K445b.de</a></li></ul>
	Reinforcement mesh Pastol	Width 1000 mm	50 m <sup>2</sup> /roll 30 rolls / pallet	1.1 m <sup>2</sup>	00056623	<ul style="list-style-type: none"><li>■ Permanent, alkaline resistant reinforcement mesh for use with Pastol / Pastol Dry</li><li>■ Mesh spacing 3 x 4 mm</li><li>■ Apply approx. 150 g/m<sup>2</sup></li></ul>
Plinth connection						
	Plinth connection profile	30 mm	10 pieces/bundle	1 m	00112462	<ul style="list-style-type: none"><li>■ Plinth connection profile made of aluminum without drain edge with upward bevel and additional drip edge</li><li>■ Up to 200 mm single piece projection, from 220 mm two-piece projection</li><li>■ Length: 2500 mm</li><li>■ In combination with the plinth profile</li><li>■ See product data sheet <a href="#">Plinth connection profile P385s.de</a></li></ul>
		40 mm			00016189	
		50 mm			00059602	
		60 mm			00047716	
		80 mm			00056075	
		100 mm	00016192			
		120 mm	6 pieces / bundle		00016040	
		140 mm			00112463	
		160 mm			00112464	
		180 mm			00112465	
		200 mm			00112466	
		Variable 220 – 300 mm	4 pieces / bundle		00124187	

### Product overview (Continuation)

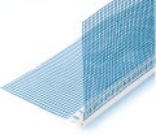
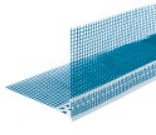
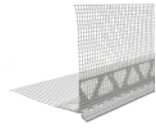

Product	Product description	Application	Packaging unit	Consumption per m <sup>2</sup> façade/plinth	Material number	Notes
<b>Plinth connection</b>						
	<b>Plinth profile</b>	6 mm	15 pieces / pack	1 m	00111986	<ul style="list-style-type: none"> <li>■ Plinth connection profile for plinth connection end profile</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 100 mm</li> <li>■ Drip edge: 6 mm, 10 mm or 14 mm</li> <li>■ 14 mm suitable for scratch render systems</li> <li>■ See product data sheet <a href="#">Plinth connection profile P385s.de</a></li> </ul>
		10 mm			00123501	
		14 mm			00111987	
	<b>Assembly Kit for plinth end profile</b>				00111756	<ul style="list-style-type: none"> <li>■ For plinth end profile</li> <li>■ 10x H connectors</li> <li>■ 50x washers size 3 mm</li> <li>■ 75 x nailable plug Ø 8 mm, 80 mm length</li> <li>■ See product data sheet <a href="#">Plinth connection profile P385s.de</a></li> </ul>
	<b>Peri plinth end profile</b>	3 mm	25 pieces / pack	1 m	00215820	<ul style="list-style-type: none"> <li>■ For thermal-bridge free plinth connection</li> <li>■ With drip and drain edge and integrated reinforcement mesh</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ For use with an overhang of the façade insulation to the plinth insulation up to 50 mm</li> <li>■ See product data sheet <a href="#">Plinth connection end profile P385p.de</a></li> </ul>
		7 mm			00215821	
		17 mm			00215822	
	<b>Peri installation rail</b>	50 – 90 mm	15 pieces / pack	1 m	00420103	<ul style="list-style-type: none"> <li>■ Plastic profile for supporting Peri plinth end profile</li> <li>■ For insulation thicknesses from 50 to 300 mm</li> <li>■ Length: 2000 mm</li> <li>■ See product data sheet <a href="#">Plinth connection end profile P385p.de</a></li> </ul>
		100 – 140 mm			00420104	
		160 – 200 mm			00420105	
	<b>Peri extension</b>		25 pieces / pack	1 m	00420106	<ul style="list-style-type: none"> <li>■ Plastic profile as an extension of the Peri installation rail by 30 to 50 mm respectively</li> <li>■ With insulation thickness &gt; 200 to 300 mm</li> <li>■ Length: 2000 mm</li> <li>■ See product data sheet <a href="#">Plinth connection end profile P385p.de</a></li> </ul>



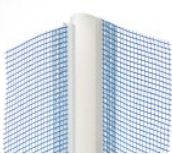
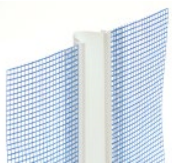
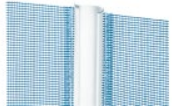
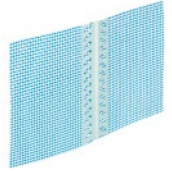
### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Mesh corner angle</b>					
	<b>Mesh corner angle 100/150</b>	100/150 mm	40 pieces / pack	00015238	<ul style="list-style-type: none"> <li>■ For corner reinforcement of inside and outside corners</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 100/150 mm</li> <li>■ See product data sheet <a href="#">Gewebeeckwinkel mesh corner angle 100/150 P385w.de</a></li> </ul>
	<b>Roll of corner angle 125/125</b>	125/125 mm	50 m/roll 30 rolls / pallet	00040968	<ul style="list-style-type: none"> <li>■ For corner reinforcement of inside and outside corners with variable angle</li> <li>■ Mesh width: 2x 125 mm</li> <li>■ See product data sheet <a href="#">Roll of corner angle P384a.de</a></li> </ul>
	<b>Panzereckwinkel reinforced corner angle 70/90</b>	70/90 mm	50 m/roll 40 rolls / pallet	00521890	<ul style="list-style-type: none"> <li>■ For corner reinforcement of inside and outside corners</li> <li>■ Mesh width: 70/90 mm</li> <li>■ See product data sheet <a href="#">Panzereckwinkel reinforced corner angle 70/90 P385y.de</a></li> </ul>
	<b>Gewebeeckpfeil mesh corner arrow</b>	6 x 6 mm	50 pieces / pack	00015246	<ul style="list-style-type: none"> <li>■ For diagonal reinforcement of corner openings</li> <li>■ Dimensions: 560/400 mm x 330 mm</li> <li>■ Apply approx. 200 g/m<sup>2</sup></li> </ul>
	<b>Mesh corner angle lintel</b>	Lintel corner	25 pieces / pack	00015244	<ul style="list-style-type: none"> <li>■ For installation in the corner areas lintel/reveal and for the diagonal reinforcement of window and door openings</li> <li>■ For reveals up to 200 mm</li> </ul>




### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Mesh corner angle</b>					
	<b>Gewebeeckwinkel drip edge</b>	Drip edge	25 pieces / pack	00015241	<ul style="list-style-type: none"> <li>■ Mesh corner angle with coded drain edge and integrated reinforcement mesh</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 2x 125 mm</li> <li>■ See product data sheet <a href="#">Gewebeeckwinkel mesh corner angle drain edge P385k.de</a></li> </ul>
	<b>Mesh corner angle drip edge</b>	Drip edge 7 mm	10 pieces / pack	00178227	<ul style="list-style-type: none"> <li>■ Mesh corner angle for horizontal plaster connections</li> <li>■ With concealed drip edge</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 2x 100 mm</li> <li>■ See product data sheet <a href="#">Gewebeeckwinkel mesh corner angle drip edge P385t.de</a></li> </ul>
	<b>Mesh corner angle scratch render</b>	11 mm 17 mm	10 pieces / pack	00708407 00708408	<ul style="list-style-type: none"> <li>■ Mesh corner angle with wide plastic arm and tapered drain edge for scratch render (Mak3) and thick layer render systems</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 2x 125 mm</li> <li>■ See product data sheet <a href="#">Gewebeeckwinkel mesh corner angle scratch render P385v.de</a></li> </ul>
	<b>Mesh corner angle scratch render 7/14</b>	7/14 mm	10 pieces / pack	00542759	<ul style="list-style-type: none"> <li>■ Mesh corner angle for thin layer reveal with scratch render (Mak3)</li> <li>■ Length: 2500 mm</li> <li>■ Reveal mesh width: 100 mm</li> <li>■ Surface mesh width: 150 mm</li> <li>■ See product data sheet <a href="#">Gewebeeckwinkel mesh corner angle scratch render 7/14 P385u.de</a></li> </ul>

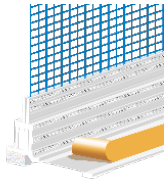

### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Expansion joint profiles</b>					
	<b>Mesh profile expansion joint V shape</b>	2500 mm	25 pieces / pack	00040924	<ul style="list-style-type: none"> <li>■ Control joint channel vertical for inside corners</li> <li>■ For building separation joints and section separation joints</li> <li>■ Joint width: 15 – 60 mm</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 2x 100 mm</li> <li>■ For plaster thicknesses 6 – 12 mm (incl. finishing plaster)</li> <li>■ See product data sheet</li> </ul> <a href="#">Mesh profile expansion joint V shape P385l.de</a>
	<b>Mesh profile expansion joint E shape</b>	2500 mm	25 pieces / pack	00522540	<ul style="list-style-type: none"> <li>■ Control joint channel vertical for surfaces</li> <li>■ For building separation joints, movement joints and section separation joints</li> <li>■ Joint width: 15 – 60 mm</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 2x 100 mm</li> <li>■ For plaster thicknesses 6 – 12 mm (incl. finishing plaster)</li> <li>■ See product data sheet</li> </ul> <a href="#">Mesh profile expansion joint E shape P385q.de</a>
	<b>Mesh profile expansion scratch render</b>	2000 mm	25 pieces / pack	00061153	<ul style="list-style-type: none"> <li>■ Control joint channel for surfaces</li> <li>■ For scratch render (Mak3) and thick layer render systems</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 2x 125 mm</li> <li>■ See product data sheet</li> </ul> <a href="#">Mesh profile expansion joint scratch render P385i.de</a>
	<b>Mesh profile expansion joint</b>	2000 mm	25 pieces / pack	00521894	<ul style="list-style-type: none"> <li>■ Control joint channel vertical for surfaces and inside corner</li> <li>■ Joint width: 9 – 24 mm</li> <li>■ Flexible: 10 – 15 mm (surface), 5 – 6 mm (inside corner)</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 2x 125 mm</li> <li>■ For plaster thicknesses 6 – 12 mm (incl. finishing plaster)</li> </ul>

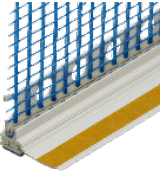
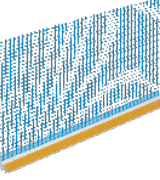


### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Connection profiles</b>					
	<b>Metal connection mesh profile</b>	2000 mm	10 pieces / pack	00049993	<ul style="list-style-type: none"> <li>■ Connection profile for sheet metal coverings</li> <li>■ Upward bevel 6 mm</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 125 mm</li> </ul>
	<b>Mesh profile plaster connection</b>	6 mm	50 pieces / pack	00612065	<ul style="list-style-type: none"> <li>■ Plaster stop profile</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 100 mm</li> <li>■ For plaster thicknesses 6, 10 or 14 mm</li> <li>■ See product data sheet <a href="#">Mesh profile plaster connection P385j.de</a></li> </ul>
		10 mm	40 pieces / pack	00612069	
		14 mm	40 pieces / pack	00612072	
	<b>Mesh profile plaster connection with drip edge</b>	2000 mm	25 pieces / pack	00783810	<ul style="list-style-type: none"> <li>■ Plaster stop profile</li> <li>■ Upward bevel 6 mm</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ See product data sheet <a href="#">Mesh profile plaster connection with drip edge P313a.de</a></li> </ul>
	<b>Attika mesh profile</b>	2500 mm	10 pieces / pack	00521895	<ul style="list-style-type: none"> <li>■ Mesh profile as a plaster stop on fascia and window sill</li> <li>■ With additional adhesive tape for attachment of the foil to the 2nd sealing layer under the window sills</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 100 mm</li> <li>■ See product data sheet <a href="#">Mesh profile fascia P385h.de</a></li> </ul>
	<b>Balustrade profile</b>	2000 mm	15 pieces / pack	00639839	<ul style="list-style-type: none"> <li>■ Balustrade connection profile</li> <li>■ With soft, transparent drip edge</li> <li>■ Length: 2000 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ See product data sheet <a href="#">Balustrade profile P385r.de</a></li> </ul>
	<b>Plaster / ceramic transition profile</b>	2500 mm	25 pieces / pack	00639840	<ul style="list-style-type: none"> <li>■ Profile for creation of a horizontal transition from plaster to ceramic</li> <li>■ Inclined limb creation for diversion of water</li> <li>■ Length: 2500 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ See product data sheet <a href="#">Transition profile plaster/ceramics P385x.de</a></li> </ul>

### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Connection profiles</b>					
	<b>Window connection profile Duo G10</b>	2600 mm	40 pieces / pack	00613031	<ul style="list-style-type: none"> <li>■ Two part connection profile for windows and doors</li> <li>■ Optically appealing plaster connection (shadow gap)</li> <li>■ For plaster thicknesses of 6 – 15 mm (incl. finishing plaster)</li> <li>■ Length: 2600 mm</li> <li>■ Mesh width: 120 mm</li> <li>■ Driving-rain proof</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile Duo G10 P384c.de</a></li> </ul>
	<b>Window connection profile Duo G6</b>	2600 mm	40 pieces / pack	00611987	<ul style="list-style-type: none"> <li>■ Two part connection profile for windows and doors</li> <li>■ Optically appealing plaster connection (shadow gap)</li> <li>■ For plaster thicknesses of 6 – 12 mm (incl. finishing plaster)</li> <li>■ Length: 2600 mm</li> <li>■ Mesh width: 120 mm</li> <li>■ Driving-rain proof</li> <li>■ Movement absorption class B</li> <li>■ See product data sheet <a href="#">Window connection profile Duo G6 P385m.de</a></li> </ul>
	<b>Window connection profile front mounted roller shutters</b>	2400 mm	25 pieces / pack	00783809	<ul style="list-style-type: none"> <li>■ Connection profile for roller blind guide rails</li> <li>■ For plaster thicknesses 6 – 10 mm</li> <li>■ Length: 2400 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ Driving-rain proof</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile front mounted roller shutters P385z.de</a></li> </ul>
	<b>Window connection profile Universal Pro</b>	2400 mm	25 pieces / pack	00612009	<ul style="list-style-type: none"> <li>■ Connection profile with compressed PUR joint sealing foam</li> <li>■ Optically appealing plaster connection (shadow gap)</li> <li>■ Length: 2400 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ Driving-rain proof with a joint width of 3 – 9 mm and up to 600 Pa for all thin-layer finish coats</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile Universal Pro P385n.de</a></li> </ul>
	<b>Window connection profile Universal-K Pro</b>	2400 mm	25 pieces / pack	00612010	<ul style="list-style-type: none"> <li>■ Connection profile for scratch render with compressed PUR joint sealing foam</li> <li>■ Optically appealing plaster connection (shadow gap)</li> <li>■ Length: 2400 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ Driving-rain proof with a joint width of 3 – 9 mm and up to 600 Pa for scratch render (Mak3)</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile Universal K-Pro P385o.de</a></li> </ul>

### Product overview (Continuation)

Product	Product description	Application	Packaging unit	Material number	Notes
<b>Connection profiles</b>					
	<b>Window connection profile flexible</b>	2400 mm	25 pieces / pack	00751330	<ul style="list-style-type: none"> <li>■ Connection profile for windows and doors</li> <li>■ Optically appealing plaster connection (shadow gap)</li> <li>■ For plaster thicknesses 6 – 12 mm</li> <li>■ Length: 2400 mm</li> <li>■ Mesh width: 100 mm</li> <li>■ Driving-rain proof</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile flexible P385b.de</a></li> </ul>
	<b>Window connection profile Milano</b>	2400 mm	25 pieces / pack	00521873	<ul style="list-style-type: none"> <li>■ Connection profile for windows, doors and roller blind units</li> <li>■ For plaster thicknesses 6 – 10 mm</li> <li>■ With TPE loop and protective lip</li> <li>■ Length: 2400 mm</li> <li>■ Mesh width: 125 mm</li> <li>■ Driving-rain proof</li> <li>■ Movement absorption class A</li> <li>■ See product data sheet <a href="#">Window connection profile Milano P385f.de</a></li> </ul>
<b>Accessories</b>					
	<b>SR Band tape</b>	20 m	1 piece	00062345	<ul style="list-style-type: none"> <li>■ Compressible grooved tape</li> <li>■ Self-adhesive</li> <li>■ As a protective buffer for plaster connections, e.g. to the aluminium window sill</li> <li>■ Tape width 56 mm, can be divided into 38 mm and 18 mm</li> <li>■ See product data sheet <a href="#">SR Band tape P386a.de</a></li> </ul>
	<b>Joint sealing tape FD</b>	2 – 6 mm / 18 m	5 pieces / pack	00525641	<ul style="list-style-type: none"> <li>■ Pre-compressed, self-adhesive joint sealing tape with delayed expansion for the creation of driving-rain proof connections</li> <li>■ Tape width: 15 mm</li> <li>■ See product data sheet <a href="#">Joint sealing tape FD P386c.de</a></li> </ul>
		3 – 9 mm / 12 m	5 pieces / pack	00525642	
		5 – 12 mm / 9 m	5 pieces / pack	00525643	



### Application

#### Basecoat

The reinforcement mortar is referred to as basecoat in the approvals and in ETICS is a component of the rendering/plastering system. Its purpose is to protect the ETICS permanently from the effects of weather. The reinforcement mesh embedded in the basecoat ensures that the hygrothermal stress is safely absorbed and distributed across a large area. The basecoat is the basis for the subsequent final coating.

#### Reinforcement mesh

Knauf reinforcement meshes are high strength, permanent, alkaline resistant reinforcement meshes made of glass fibres. The mesh is resistant to sliding and includes blue markings for mesh overlap indication. In addition to the mesh spacings 4x4 mm, 5x5 mm and 3x4 mm (Pastol), meshes differ in terms of their tensile strengths, the weight per unit area and rigidity. They have the function of a reinforcement to avoid the formation of cracks to minimize and prevent the ingress of moisture into the system. The reinforcement mesh is embedded into the fresh basecoat. The position of the basecoat depends on its render thickness.

#### Number of mesh layers dependent on the grain size and luminosity

Finish coat	Graining mm	Luminosity of the final coat (or paint coat if necessary)			Autol TSR <sup>1)</sup> Fassadol TSR <sup>1)</sup> < 20
		100 to 30	29 to 25	24 to 20	
MineralAktiv Scheibenputz floated render	1.5 – 3.0	•	•	•	–
MineralAktiv Scheibenputz Dry floated render	2.0 – 3.0	•	•	•	–
RP 240, SP 260 Pro	2.0 – 5.0	•	•	•	•
Noblo	1.5	••	••	••	••
Noblo	2.0 – 3.0	•	•	•	•
Noblo Filz	1.0	•	•	•	•
SM700 Pro	1.0	•	•	•	•
SM700 Pro (combed trowel finish)	1.0	•	On request	On request	On request
Mak3	2.0 – 3.0	•	On request	On request	–
Conni S, Addi S	1.5 – 2.0	•	•	•	•
Conni S, Addi S	3.0	•	•	•	•

1) Functionality only on at least 5 mm thick mineral reinforcement layer and only also on white, newly created final coats.

- Single-layer mesh reinforcement
- Double-layer mesh reinforcement

#### Thickness of the reinforcement layer and position of the reinforcement mesh

System	Basecoat	Layer thickness <sup>2)</sup>	Reinforcement mesh	Mesh arrangement in the reinforcement layer	Mesh reinforcement joint overlap	
Scratch render	SM300	7 mm	Reinforcing mesh 4x4 mm or 5x5 mm	Upper half	≥ 100 mm	
Mineral Mineral / organic	SM700 Pro	5 – 10 mm		Reinforcing mesh 4x4 mm or 5x5 mm		<div>■ Up to 4 mm: at centre</div> <div>■ &gt; 4 to 7 mm: Exterior half</div> <div>■ &gt; 7 mm Exterior third</div>
	SM300 Sockel-SM	5 – 7 mm				
	Lustro	5 – 15 mm (> 10 mm double-layer)				
	Luis	4 – 5 mm or 7 mm				
	SM300	3 – 5 mm	Reinforcement mesh 4x4 mm			
Organic	Pastol, Pastol Dry	2 – 3 mm	Reinforcement mesh Pastol	Centred		

2) A reinforcement thickness of 7 mm is fundamentally recommended for wood fibre insulation boards.

With Noblo 1.5 mm an additional mesh layer is recommended.

## Application

### Application

#### Substrate

Insulation panels must be dust-free and free of impurities. The dowels or staples placed beforehand are recessed or flat and level. The surface of wood fibre insulation boards are initially treated with a press skim and the applied render may not exceed a moisture content of maximum 13% by weight. The changes in material moisture content due to air humidity must be taken into consideration. In case it is left to dry for an extended time, the insulation board surface must be thoroughly brushed off.

#### Application on wood soft fibre or non coated mineral wool insulation material

Initially apply basecoat as a surface-pressed layer on the board surface. Then the basecoat layer is subsequently built up as wet plaster on wet plaster.

#### Insertion of mesh elements and area mesh

At the inside corners of openings (e.g. window reveal - lintel), embed reinforcement mesh strips or mesh corner angle reinforcement fully into the basecoat. Subsequently apply Gewebeeckwinkel mesh corner angles perpendicular and flush. Apply the reinforcement layer and level it.

Alternatively, extending diagonally from the opening corners embed Gewebeeckpfeile mesh corner arrows or approx. 300 x 500 mm strips of reinforcement mesh in the fresh mortar.

Subsequently embed Armiergewebe reinforcement mesh on the entire surface with at least a joint overlap of 100 mm fresh-in-fresh in the basecoat layer. Apply a full covering of basecoat to the mesh.

The mesh is arranged in the centre when the basecoat thickness is up to 4 mm, for 5 to 7 mm layer thickness it is in the upper half of the basecoat layer and for > 7 mm in the exterior third.

#### Application of double area mesh

First of all, a first layer of basecoat is applied with a thickness of 2 to 3 mm, in timber construction approx. 4 mm, with inserted mesh and an overlap of the mesh sheets of approx. 100 mm. After the first basecoat layer has hardened, the second basecoat layer is applied. Alternatively, a second basecoat layer can also be applied onto the fresh first basecoat layer. Ensure that the second mesh layer is laid and embedded with a joint offset of  $\geq 100$  mm to the first mesh layer and an overlap of  $\geq 100$  mm between the mesh sheets. The thickness of the basecoat layers is 2 to 3 mm for each layer. In both cases, the diagonal reinforcements are embedded before the second mesh layer.

#### Note

Scratch render: The layer thickness of SM300 must be approx. 7 mm. On the reinforcing mesh apply at least 2 to 3 mm SM300 and after initial setting roughen the surface horizontally with a brush. The mesh may not become exposed.

#### Completion work

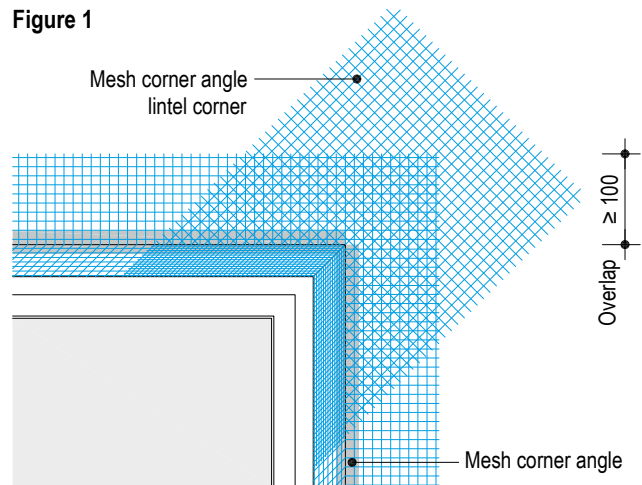
Avoid excessive smoothing of the reinforcement layer to prevent a concentration of fine particles or formation of a sinter layer on the surface. Rub off any burrs that have formed when drying.

Plasters should be separated from components with a separation cut, profiles or similar.

### Reinforcement of window lintel/reveal

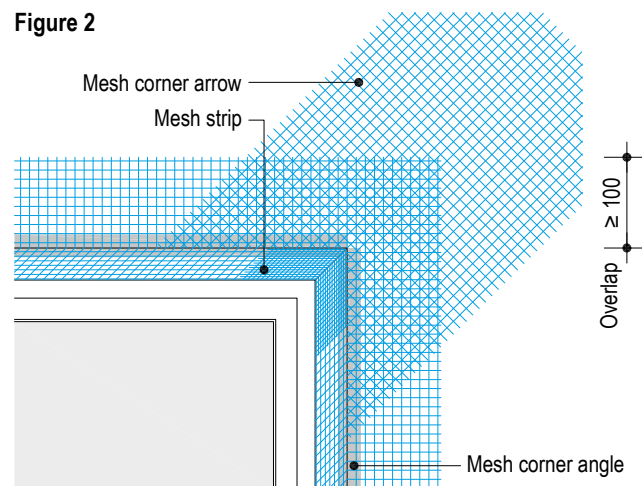
Figure 1

Dimensions in mm



*The lintel / reveal corner areas require additional Gewebeeckwinkel Sturzecke mesh corner angle reinforcement.*

Figure 2



*Alternatively, the lintel/reveal corner areas can be reinforced with Gewebeeckpfeile mesh corner arrow or reinforcement mesh strips.*

#### Basecoat drying time

Before application of a further coating (primer / basecoat) it is important to ensure that the surface is fully dry. The minimum drying time is generally approx. 1 day/mm layer thickness. In case of unfavourable weather conditions (e.g. high air humidity or low temperatures) the drying time will be extended. For further information please refer to the product data sheets of the subsequent coatings.

#### Application (Continuation)

##### Plinth and splash water zone

Apply at least 5 mm basecoat covering the full surface and embed reinforcement mesh 4x4 mm or 5x5 mm to the entire surface in the upper third of the basecoat. Stagger the joints by at least 100 mm.

When insulation is applied in areas contacting the soil, the reinforcement layer ends underneath the edge of the future ground line.

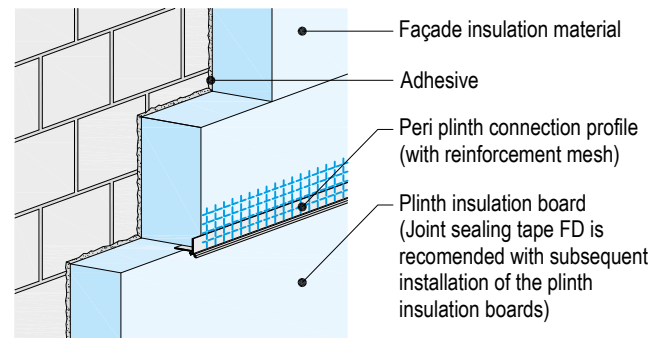
##### Thermal bridge free Peri plinth end profile

Apply the basecoat on the insulation material, push in the Peri plinth connection profile between the perimeter / plinth insulation and the façade insulation or Peri installation rail and the façade insulation, align flush and embed the reinforcement mesh.

Connect the profiles with the supplied connectors. Provide the outside corners with the appropriate mitring or suitable corner elements.

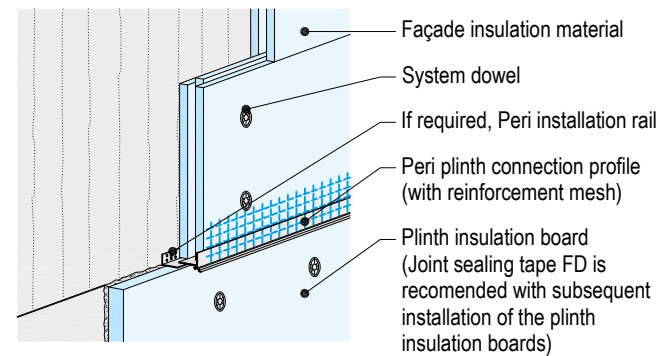
When implementing the transition between the façade and the plinth application, driving-rain proofing must be observed. After subsequent installation of plinth insulation boards or continuous plinth end profiles, Joint sealing tape FD must be used at the level of the plinth insulation.

#### In solid construction



Render system and dowelling not shown

#### In timber construction





Render system not shown

#### Machine technology from Knauf PFT for the application






Product	Mixing pump/feed pump	Stator/rotor	Mortar hoses	Wet mortar pumping distance
SM700 Pro	G 4	D4-3 with Rotoquirl	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2L with Rotomix	Ø 25 mm	Up to 20 m
SM300	G 4	D4-3	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2L	Ø 25 mm	Up to 20 m
	PuMax	ex-works	Ø 35 + 25 mm	Up to 65 m
Sockel-SM Pro, Sockel-SM	G 4	D4-3 with Rotoquirl	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2L with Rotomix	Ø 25 mm	Up to 15 m
Duo-Kleber adhesive	G 4	D4-3	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2L	Ø 25 mm	Up to 20 m
Lustro	G 4	D4-3	Ø 25 mm	Up to 40 m
	RITMO L plus	B4-2L	Ø 25 mm	Up to 20 m
Luis	G 4	D4-3 1/2 capacity	Ø 25 mm	Up to 40 m
	RITMO L plus	B4-2 L	Ø 25 mm	Up to 20 m
Pastol	SWING M	C4-2	Ø 25 mm	Up to 20 m
	SWING L	D6-3 Twister	Ø 25 mm	Up to 30 m
	RITMO XL	D6-3 Twister	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2 L	Ø 25 mm	Up to 20 m
Pastol Dry	RITMO L plus	B4-2 L	Ø 25 mm	Up to 20 m
	G 4	D3-4	Ø 25 mm	Up to 25 m

For further information on machine engineering see: [pft.net](http://pft.net)

### Product overview

Product	Product description	Appli- cation	Packaging unit	Grain	Consumption per m <sup>2</sup> façade/ plinth	Colour	Material number	Notes	
Primer between basecoat and finish coat									
	Quarzgrund pro	5 kg	68 buckets/pallet	–	0.17 kg	White	00479781	<ul style="list-style-type: none"><li>■ Quick drying and ready-mixed bonding primer for finish coats</li><li>■ See product data sheet <a href="#">Quarzgrund Pro K457b.de</a></li></ul>	
		15 kg	32 buckets/pallet	–	0.17 kg	Pigmented	00517586		
						White	00479779		
						Pigmented	00479782		
	Isogrund	5 kg	68 buckets/pallet	–	0.10 kg	White	00015162	<ul style="list-style-type: none"><li>■ Ready-mixed suction block for plasters on a synthetic resin emulsion basis</li><li>■ Alkaline resistant</li><li>■ Diluted: 1:1 with water</li><li>■ See product data sheet <a href="#">Isogrund K455a.de</a></li></ul>	
		15 kg	24 buckets/pallet	–	0.10 kg	White	00005691		
Finishing plasters for the façade									
	MineralAktiv Scheiben- putz floated render	25 kg	24 buckets/pallet	1.5 mm	approx. 2.4 kg	White	00525684	<ul style="list-style-type: none"><li>■ Hybrid floated render with optimized moisture management</li><li>■ Without biocide formulation</li><li>■ See product data sheet <a href="#">MineralAktiv Scheibenputz floated render P239m.de</a></li></ul>	
				2.0 mm	approx. 3.2 kg	Pigmented	00525688		
						White	00525685		
						Pigmented	00525691		
						White	00525686		
	MineralAk- tiv Schei- benputz Dry floated ren- der	25 kg	42 bags/pallet	2.0 mm	approx. 2.4 kg	White	00741403	<ul style="list-style-type: none"><li>■ Hybrid floated render with optimized moisture management</li><li>■ Biocide-free</li><li>■ See product data sheet <a href="#">MineralAktiv Scheibenputz Dry floated render P277b.de</a></li></ul>	
				3.0 mm	approx. 3.4 kg	Pigmented	00741428		
						White	00741429		
						Pigmented	00741430		
	SP 260 Pro	25 kg	42 bags/pallet	2.0 mm	approx. 3.2 kg	White	00705117	<ul style="list-style-type: none"><li>■ Universal floated render</li><li>■ Biocide-free</li><li>■ See product data sheet <a href="#">SP 260 Pro P277c.de</a></li></ul>	
						Pigmented	00705120		
				3.0 mm	approx. 3.4 kg	White	00705118		
						Pigmented	00705121		
						White	00705119		
	Noblo	25 kg	42 bags/pallet	1.5 mm	approx. 2.3 kg	White	00741432	<ul style="list-style-type: none"><li>■ Mineral finishing coat with marble grains as a floated render texture</li><li>■ Biocide-free</li><li>■ See product data sheet <a href="#">Noblo P561.de</a></li></ul>	
						Pigmented	00741433		
				2.0 mm	approx. 2.8 kg	White	00741435		
						Pigmented	00741434		
						White	00741436		
				Pigmented	00741438				

**Product overview (Continuation)**

Product	Product description	Application	Packaging unit	Grain	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
<b>Finishing plasters for the façade</b>								
	<b>Noblo Filz</b>	25 kg	42 bags/pallet	1.0 mm	Layer thickness approx. 2 mm: Application quantity approx. 3.2 kg	White	00741439	<ul style="list-style-type: none"> <li>■ Fine sponged and floated render with marble grains</li> <li>■ Biocide-free</li> <li>■ See product data sheet <a href="#">Noblo Filz P561f.de</a></li> </ul>
						Pigmented	00741440	
	<b>RP 240</b>	25 kg	42 bags/pallet	2.0 mm	approx. 3.1 kg	White	00763705	<ul style="list-style-type: none"> <li>■ Mineral groove render</li> <li>■ Biocide-free</li> <li>■ See product data sheet <a href="#">RP 240 P276a.de</a></li> </ul>
				3.0 mm	approx. 3.8 kg	White	00763713	
						Pigmented	00763794	
				5.0 mm	approx. 5.0 kg	White	00763798	
	<b>SM700 Pro</b>	25 kg	42 bags/pallet	1.0 mm	<ul style="list-style-type: none"> <li>■ Sponged, layer thickness approx. 3 mm: Application quantity approx. 4.2 kg</li> <li>■ Combed trowel finish, average layer thickness approx. 10 mm: Application quantity approx. 14.0 kg</li> <li>■ Freely styled texture, layer thickness approx. 3 – 10 mm: Application quantity 4.0 – 14.0 kg</li> </ul>	White	00164930	<ul style="list-style-type: none"> <li>■ Sponged and fine render</li> <li>■ Contains fibres and bonding agents</li> <li>■ Biocide-free</li> <li>■ See product data sheet <a href="#">SM700 Pro P241c.de</a></li> </ul>
						Pigmented	00167798	
	<b>Mak3</b>	25 kg	42 bags/pallet	2.0 mm	Unscratched layer thickness 12 mm: Application quantity 22.0 kg	Natural white	00741388	<ul style="list-style-type: none"> <li>■ Scratch render with a mica additive</li> <li>■ Self-cleaning effect</li> <li>■ Biocide-free</li> <li>■ Light reflection possible due to mica additive</li> <li>■ See product data sheet <a href="#">Mak3 P272.de</a></li> </ul>
						White	00741391	
						Pigmented	00741389	
			42 bags/pallet	3.0 mm	Unscratched layer thickness 13 mm: Application quantity 23.0 kg	Natural white	00741395	
						White	00741400	
						Pigmented	00741398	
	<b>Conni S</b>	25 kg	24 buckets/pallet	1.5 mm	approx. 2.2 kg	White	00040950	<ul style="list-style-type: none"> <li>■ Silicone resin floated render</li> <li>■ See product data sheet <a href="#">Conni S P238.de</a></li> </ul>
						Pigmented	00477773	
				2.0 mm	approx. 2.8 kg	White	00040951	
						Pigmented	00044794	
				3.0 mm	approx. 3.7 kg	White	00040952	
						Pigmented	00477774	

### Product overview (Continuation)

Product	Product description	Appli- cation	Packaging unit	Grain	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
Finishing plasters for the façade								
	Addi S	25 kg	24 buckets/ pallet	1.5 mm	approx. 2.2 kg	White	00040960	<ul style="list-style-type: none"><li>■ Silicone resin reinforced floated render</li><li>■ See product data sheet <a href="#">Addi S P237.de</a></li></ul>
				2.0 mm	approx. 2.8 kg	Pigmented	00044798	
						White	00040962	
					Pigmented	00477888		
					3.0 mm	approx. 3.7 kg	White	
				Pigmented			00477889	
Render finish for the plinth area								
	Sockel-SM Pro	25 kg	42 bags/ pallet	1.0 mm	Layer thickness 2.0 mm: Application quantity 3.0 kg	Grey	00741450	<ul style="list-style-type: none"><li>■ Polymer-modified, mineral-based render finish with integrated moisture protection for the plinth</li><li>■ Non-conductive capillary action</li><li>■ Contains sealant, fibres and bonding agents</li><li>■ No additional moisture protection is necessary if the total render thickness is ≥ 7 mm.</li><li>■ See product data sheet <a href="#">Sockel-SM Pro P213a.de</a></li></ul>
	Sockel-SM	25 kg	42 bags/ pallet	1.0 mm	Layer thickness 2.0 mm: Application quantity 3.0 kg	Grey	00741451	<ul style="list-style-type: none"><li>■ Mineral finishing coat for the plinth area</li><li>■ Contains fibres and bonding agents</li><li>■ Can be sponged</li><li>■ High impact load</li><li>■ See product data sheet <a href="#">Sockel-SM P213.de</a></li></ul>
	Butz	25 kg	24 buckets/ pallet	2.0 mm	Layer thickness 2.0 mm: Application quantity 4.5 kg	Anthracite	00040917	<ul style="list-style-type: none"><li>■ Ready-to-use, paste-like coloured stone render with washed plaster effect</li><li>■ Permanent driving-rain protection</li><li>■ Scratch and impact-proof</li><li>■ See product data sheet <a href="#">Butz P234a.de</a></li></ul>
		20 kg	24 buckets/ pallet	2.0 mm	Layer thickness 2.0 mm: Application quantity 4.5 kg	Coral	00040919	
						Grisall	00063333	



## Application

### Finish coat

Top coats from Knauf are safe, permanent and stylish and match every architectural style. With the best recipes, diverse range of grain sizes and unmistakable distinctive appearance. They are the perfect finish for every WARM WALL system and allow the insulated façade to shine in a wide variety of colours and textures.

### MineralAktiv Scheibenputz floated render, MineralAktiv Scheibenputz Dry floated render

MineralAktiv Scheibenputz floated render and MineralAktiv Scheibenputz Dry floated render are manufactured without formulation to control and inhibit growth of algae and fungi. Optimized moisture management to prevent growth of algae and fungi is achieved in conjunction with MineralAktiv Fassadenfarbe paint.

### Noblo, SP 260 Pro, RP 240

Mineral finishing renders as a floated render texture (Noblo and SP 260 Pro) and/or groove render texture (RP 240).

### Noblo Filz

Mineral-based, fine grain finishing plaster with 1.0 marble grains for fine sponged surface finishes or as a floated render.

### SM700 Pro

The mineral based, universal all-rounder for façades and plinths can be sponge finished or freely-structured as a natural white or coloured top coat. SM700 Pro can also be applied as a broom finish or combed finish designs for special highlights on the façade.

### Mak3

Classic mineral scratch render with a mica additive with its plaster thickness offers very good protection against the effects of weather and its surface features a self-cleaning effect.

### Conni S

Ready-to-use, paste-like, soiling-resistant silicone resin floated render, highly water-repellent and highly water permeable.

### Addi S

Ready-to-use, paste-like, organically bonded and silicone resin reinforced floated render for intensive colour shades. Very extra-hard wearing, water-repellent and water-vapour-permeable.

### Sockel-SM Pro, Sockel-SM

Mineral based universal all rounder on a cementitious basis for the plinth area. Use as an adhesive and reinforcing mortar as well as a sponged finish coat. When using Sockel-SM Pro as a basecoat and render finish with a total render thickness  $\geq 7$  mm, no additional protection for the render against ground moisture (moisture protection) is necessary as Sockel-SM Pro is non-capillary.

### Butz

Coloured stone render with washed plaster effect for surface design in areas subject to wear and tear, e.g. plinth surfaces in the splash water zone.

### Primer

Use of a primer ensures a uniform absorption behaviour of the surface. Isogrund is used here to avoid absorbency problems and Quarzgrund Pro serves as a bonding layer between the basecoat and the finishing render.

## Properties of finish coats for façades and plinth / splash water area

Properties	Mineral-based finishing plasters						Organic finishing plasters		
	MineralAktiv Scheibenputz floated render, MineralAktiv Scheibenputz Dry floated render	Noblo Filz, Noblo, SP 260 Pro, RP 240	SM700 Pro	Mak3	Sockel-SM Pro	Sockel-SM	Silicon resin renders Conni S	Butz	Resin plasters Addi S
Binder	Hybrid binder	Lime cement	Lime cement	Lime cement	Cement	Cement	Silicone resin emulsion, dispersion	Silicone resin emulsion, dispersion	Polymer dispersion, silicone resin
Hydrophobic (water-repellent)	••	••	••	••	••••	•••	••••	••••	•••
Diffusion properties	••••	••••	••••	••••	••	••	•••	••	•
Colour shade range	••	••	••	••	•	•	•••	••	••••
Resistance to soiling	••••	••••	••••	••••	••••	••••	••••	••••	•••
Plinth/splash water area	••	••	••••		••••	••••	•••	••••	••

- Ideal
- Ideal to very well suited
- Very suitable
- Suitable

### Application

#### Application of finish coats for façades and plinth / splash water area

Criteria	Mineral-based finishing plasters								Organic finishing plasters		
	MineralAktiv Scheibenputz floated render	MineralAktiv Scheibenputz Dry floated render	Noblo, SP 260 Pro	Noblo Filz	RP 240	SM700 Pro	Mak3	Sockel-SM Pro, Sockel-SM	Silicon resin renders Conni S	Butz	Resin plasters Addi S
<b>Surfaces</b>											
Sponged texture				•		•		•			
Scratched texture							•				
Freely styled texture				•		•					
Textured floated render	•	•	•	•					•		•
Textured groove render					•						
<b>Application</b>											
By machine	•	•	•	•	•	•	•	•	•		•
By hand	•	•	•	•	•	•	•	•	•	•	•
<b>Order information</b>											
Bucket (paste-like)	•								•	•	•
Bagged material		•	•	•	•	•	•	•			

#### Primer

Stir the contents of the container thoroughly and repeat occasionally.

With thin-layer mineral-based finishing coats, when required use undiluted Quartzgrund Pro, or Isogrund, diluted 1:1 with clean water and apply uniformly with a roller to the entire surface or apply using a suitable spray device.

With Conni and Addi: Apply undiluted Quarzgrund Pro uniformly using a roller or brush and spread crosswise. Avoid streaking. When applying pigmented Conni and Addi, Quarzgrund Pro pigmented in the same or similar colour shade is recommended.

After application of Quarzgrund Pro observe a drying time of at least 2 hours and after application of Isogrund observe a drying time of at least 12 hours.

#### Plaster application

Required water quantity and mixing of the mortar in acc. with the current product data sheet.

Check the containers before use to ensure that the colour shades are correct. When applying a shaded finish coat, ensure that the batch numbers are the same or only mix sufficient render required to finish a full rendered surface.

Slight differences in colour hues can occur due to the use of natural aggregates. When reordering, always state the consignment number of the previous delivery.

Ensure uniform grain distribution.

The type of tool used influences the surface roughness and it is therefore essential to use the same tool for a consistent finish.

Ensure that there are sufficient workers available on every scaffolding level to avoid bothersome structural effects. Work quickly fresh in fresh and do not rework hardened surfaces. Avoid interruptions when working on continuous

surfaces and always complete the work on self-contained surfaces.

Plasters should be separated from components with a separation cut, profiles or similar.

Finish coat	Layer thickness in mm
<b>Façade</b>	
MineralAktiv Scheibenputz floated render, MineralAktiv Scheibenputz Dry floated render	Grain size
Noblo, SP 260 Pro, RP 240	Grain size
Noblo Filz (freely styled texture)	3 – 5
Noblo Filz (sponged)	2
SM700 Pro (sponged)	2 – 3
SM700 Pro (combed trowel finish)	10 (average layer thickness)
SM700 Pro (freely styled texture)	3 – 10
Mak3	10 (scratched)
Conni S, Addi S	Grain size
<b>Plinth area</b>	
Sockel-SM Pro (sponged) <sup>1)</sup>	2
Sockel-SM (sponged) <sup>2)</sup>	
Butz	2

1) Only in conjunction with Sockel-SM Pro as a basecoat. Sockel-Dicht is unnecessary in case Sockel-SM Pro is used as a render system (basecoat and finish coat) in a total thickness  $\geq 7$  mm.

2) Only in conjunction with Sockel-SM as a basecoat.

## Application (Continuation)

### Plaster application (continued)

#### MineralAktiv Scheibenputz floated render, MineralAktiv Scheibenputz Dry floated render

Knauf MineralAktiv Scheibenputz floated render is applied over the entire surface in grain thickness with a stainless steel trowel, and directly after application it is worked uniformly and without interruption to the desired texture using a hard plastic trowel. A sponge rubber float produces a coarser more rustic texture finish.

#### Noblo, SP 260 Pro, RP 240

Apply the render with a stainless steel finishing trowel or trowel, spread flush in grain size and structure using a suitable tool.

#### Noblo Filz

Apply a fully covering coat of Noblo Filz in grain thickness, allow to stiffen and then apply a second coat in grain thickness, and immediately sponge / felt, without using water. Apply approx. 3 to 5 mm for free textures, spread flush and texture immediately with the required tool.

#### SM700 Pro

Apply SM700 Pro for sponged surfaces with a layer thickness of to approx. 3 mm to the basecoat. Start sponging or free texturing with initial setting of the SM700 Pro.

Surfaces, e.g. using a combed finish, are created with suitable tools/templates in an average layer thickness of up to 10 mm.

For surfaces with a broom finish, apply approx. 3 mm SM700 Pro, spread and rule the still moist/damp surface in one go using a texturing broom.

#### Mak3

Apply the scratch render layer of approx. 13 or 14 mm by machine (application by hand only on small surfaces), level with the notched scraper and smoothen with the flooring trowel and consolidate (avoids trapped air bubbles). When initial setting commences, possible on the same day but usually on the following day, scratch in circular motions and remove small unevenness's with the scraper. The optimum scratch time is when the grain cracks when scratched. Premature scratching results in a darker colour and unclear structure.

#### Conni S, Addi S

Ready-to-use, paste-like finish coat must be mixed thoroughly. When necessary, a small quantity of water may be added to set the application consistency. Apply Conni S or Addi S (floated render texture) with a stainless steel trowel in grain size to the entire surface and trowel smooth with circular movements without interruption using a hard plastic trowel.

### Plinth and splash water zone

Apply a primer to suit the selected top coat, observe the required drying times. Apply plinth renders, e.g. Sockel-SM Pro or Sockel-SM on the following day on the type-compatible reinforcement layer and sponge.

#### Sockel-SM

The layer thickness as a basecoat should be at least 5 to 7 mm.

Apply Sockel-SM for sponged surfaces (layer thickness 1 to 2 mm) one day later at the earliest to the basecoat layer already applied with Sockel-SM. Sponge Sockel-SM as the mortar dries.

#### Sockel-SM Pro

When applying with Sockel-SM Pro render system in a total layer thickness (basecoat and finish coat) of at least 7 mm, additional moisture protection with Sockel-Dicht is unnecessary.

#### Butz

Allow a drying time of at least 2 hours before applying Butz on Quarzgrund Pro. Mix the contents of the container well, apply using a stainless steel trowel slightly thicker than the grain size and level in one direction.

### Plaster seal / moisture protection

A plaster system (with exception of: Sockel-SM Pro) must be protected against the ingress of moisture in damp and splash water zone areas. This also applies for balconies, loggias, flat roofs and terraces.

The required plaster sealing or the necessary moisture protection must be applied up to at least 50 mm above the edge of the ground line or top edge of the covering. In case of stairs, the plaster sealing should be applied at least 80 mm above the step, as it is necessary to assume an increased exposure to moisture here. In our case, this must be applied up to the existing building sealing or perimeter insulation boards.

As plaster seal / moisture protection, Sockel-Dicht must be applied in a dry layer thickness of at least 1 mm (wet layer thickness at least 1.2 mm), in two work steps, e.g. with a trowel or wide (water) brush. In case of a paintable consistence, Sockel-Dicht is applied with a prime brush, in case of a plasterable consistence it is applied with a spatula, finishing trowel or trowel. The application is performed in two stages.

### Mechanical protection in the plinth area






As protection for the plinth in the area contacting the soil against mechanical influences of the soil or gravel bed, use of on-site protective layer slip membrane (e.g. fleece and slip membrane with laminated dimpled sheet) up to the edge of the ground line.

## Machine technology from Knauf PFT for the application





Product	Mixing pump/ feed pump	Stator/ rotor	Mortar hoses	Wet mortar pumping distance
Mineral, thin-layer finishing coats (e.g. MineralAktiv Scheibenputz Dry, SP 260 Pro, RP 240 etc.)	G 4	D4-3	Ø 25 mm	Up to 30 m
	RITMO L plus	B4-2L	Ø 25 mm	Up to 20 m
Scratch render (Mak3)	G 4	D6-3	Ø 35 + 35 + 25 mm	Up to 36 m
Paste-like finishing plasters (e.g. Ad-di S, Conni S, MineralAktiv Scheibenputz floated render)	SWING	C4-2	Ø 25 mm	Up to 20 m
	RITMO L plus	B4-2L	Ø 25 mm	Up to 20 m

For further information on machine engineering see: [pft.net](http://pft.net)

### Product overview

Product	Product description	Application	Packaging unit	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
<b>Plaster seal / moisture protection</b>							
	<b>Sockel-Dicht</b>	25 kg	42 bags/pallet	Dry layer thickness min. 1.0 mm (two coats): Application quantity 1.8 kg	Grey	00055086	<ul style="list-style-type: none"> <li>■ Crack-bridging, mineral and flexible sealing slurry for use as a plaster sealant on exterior renders making contact with the soil</li> <li>■ Grain size 0.5 mm</li> <li>■ Impermeable to water</li> <li>■ Can be painted or plastered over</li> <li>■ Can be painted or applied like a mortar</li> <li>■ See product data sheet <a href="#">Sockel-Dicht P292a.de</a></li> </ul>
<b>Primer between finish coat and decorative paint coat</b>							
	<b>Casiol Grund</b>	12.5 l	32 buckets/pallet	0.17 l	White Pigmented	00748650 00748656	<ul style="list-style-type: none"> <li>■ Calcium silicate primer with integrated protection against lime efflorescence</li> <li>■ Ready-to-use</li> <li>■ Highly vapour permeable</li> <li>■ Capable of silification for subsequent coats with dispersion silicate based paint</li> <li>■ Absorption regulating</li> <li>■ EC1plus, very low emission certified acc. to GEV-EMICODE</li> <li>■ Protects against lime efflorescence with mineral plasters</li> <li>■ See product data sheet <a href="#">Casiol Grund B165C.de</a></li> </ul>
<b>Paint coat</b>							
	<b>MineralAktiv Fassadenfarbe</b> façade paint	12.5 l	32 buckets/pallet	Double coat 0.28 l – 0.40 l	White Pigmented	00525717 00525719	<ul style="list-style-type: none"> <li>■ Hybrid façade paint with optimized moisture management</li> <li>■ See product data sheet <a href="#">MineralAktiv Fassadenfarbe façade paint B135m.de</a></li> </ul>
		5 l	68 buckets/pallet	Double coat 0.28 l – 0.40 l	White Pigmented	00778805 00778813	
	<b>Siliconharz-EG-Farbe</b> paint	12.5 l	32 buckets/pallet	Double coat 0.25 l – 0.34 l	White Pigmented	00021185 00037281	<ul style="list-style-type: none"> <li>■ Colour shade equalizing silicone resin paint</li> <li>■ See product data sheet <a href="#">Siliconharz-EG-Farbe paint B133.de</a></li> </ul>
		5 l	68 buckets/pallet	Double coat 0.25 l – 0.34 l	White Pigmented	00021189 00037282	
	<b>Autol</b>	12.5 l	32 buckets/pallet	Double coat 0.25 l – 0.40 l	White Pigmented	00054597 00056027	<ul style="list-style-type: none"> <li>■ Premium silicone resin façade paint with self-cleaning effect</li> <li>■ See product data sheet <a href="#">Autol B131.de</a></li> </ul>
		5 l	68 buckets/pallet	Double coat 0.25 l – 0.40 l	White Pigmented	00060816 00061881	

## Product overview (Continuation)

Product	Product description	Application	Packaging unit	Consumption per m <sup>2</sup> façade/plinth	Colour	Material number	Notes
<b>Paint coat</b>							
	<b>Autol TSR</b>	12.5 l	32 buckets/pallet	Double coat 0.25 l – 0.40 l	Pigmented	00748319	<ul style="list-style-type: none"> <li>■ Reflection-optimized premium silicone resin façade paint with self-cleaning effect</li> <li>■ For colour shades with luminosity &lt; 20</li> <li>■ See product data sheet <a href="#">Autol TSR B131T.de</a></li> </ul>
	<b>Fassadol</b>	12.5 l	32 buckets/pallet	Double coat 0.30 l – 0.45 l	White	00078636	<ul style="list-style-type: none"> <li>■ Silicone-reinforced façade paint</li> <li>■ See product data sheet <a href="#">Fassadol B132.de</a></li> </ul>
					Pigmented	00080899	
		5 l	68 buckets/pallet	Double coat 0.30 l – 0.45 l	White	00080752	
					Pigmented	00080753	
	<b>Fassadol TSR</b>	12.5 l	32 buckets/pallet	Double coat 0.35 l – 0.45 l	Pigmented	00469269	<ul style="list-style-type: none"> <li>■ Reflection-optimized siloxane-reinforced façade paint</li> <li>■ For colour shades with luminosity &lt; 20</li> <li>■ See product data sheet <a href="#">Fassadol TSR B132T.de</a></li> </ul>
	<b>Minerol</b>	12.5 l	32 buckets/pallet	Double coat 0.25 l – 0.40 l	White	00178087	<ul style="list-style-type: none"> <li>■ Highly vapour permeable silicon resin façade paint</li> <li>■ See product data sheet <a href="#">Minerol B135.de</a></li> </ul>
					Pigmented	00178145	

## Application of paint coats on finish coats

Paint coat	Mineral-based finishing plasters				Organic finishing plasters	
	MineralAktiv Scheibenputz floated render, MineralAktiv Scheibenputz Dry floated render	Noblo Filz, Noblo, SP 260 Pro, RP 240, SM700 Pro	Mak3	Socket-SM Pro, Socket-SM	Silicon resin render Conni S	Resin plasters Addi S
MineralAktiv Fassadenfarbe façade paint	●●● <sup>1)</sup>	●●●				
Siliconharz-EG-Farbe paint		●●●		●●	●●	●
Autol		●●●		●●●	●●●	●●
Autol TSR		●●●		●●●	●●●	●●
Fassadol		●●●		●●●	●●	●●●
Fassadol TSR		●●●		●●●	●●	●●●
Minerol		●●●		●		

1) Constituent of MineralAktiv render system

- Ideal
- Very suitable
- Suitable

### Application

#### Paint coat

The individual expression of a façade is greatly influenced by its colour shade. It supports the architecture and is a means of expressing style and lifestyle. But the paint not only determines the appearance of a house, it also fulfils an important protective function. A breathable coat of high-quality paint from Knauf can protect a façade for a long time and increase the value of the home and property. Knauf exterior paints are very efficient and economical, easy to apply and produce perfect results.

#### MineralAktiv Fassadenfarbe façade paint

MineralAktiv Fassadenfarbe paint is a texture preserving, mineral façade paint with infra-red active paint pigments on a hybrid binder basis without film preservation. The optimised moisture management ensures that MineralAktiv Fassadenfarbe façade paint in a system with MineralAktiv finish coats is ideal in preventing growth of algae and mould. It has a high yield and an elegant mineral appearance.

#### Siliconharz-EG-Farbe paint

Siliconharz-EG-Farbe paint is especially suitable for equalisation (single coat) of mineral finishing coats with the same colour shade as the render and the paint. Suitable for equalisation of drying-related, weather-related or application-related differences in the colour shade on the finishing coat.

#### Autol

Autol is a highly permeable, matt, premium silicon resin self-cleaning effect façade paint. It is ideally suited as two paint coats on mineral and organically bound renders, as well as a top coat in case of different shades of finishing coat and paint. A strong reduction in the adhesion of dirt particles facilitates wash-off of dirt and soiling by the action of precipitation.

#### Properties of paint coats

Criteria	Mineral		Organic		
	Hybrid façade paint MineralAktiv Fassadenfarbe façade paint	Silicate based dispersion Minerol	Silicone resin paints Autol, Autol TSR	Siliconharz-EG-Farbe paint	Pure acrylic paint Fassadol, Fassadol TSR
Binder	Hybrid binder	Potassium silicate, dispersion	Silicone resin emulsion, dispersion	Silicone resin emulsion, dispersion	Pure acrylic
Hydrophobic (water-repellent)	●●●	●●●	●●●●	●●●●	●●●●
Diffusion properties	●●●●	●●●●	●●●●	●●●	●●
Colour shade range	●●	●●	●●●	●●	●●●●
Resistance to ageing	●●●●	●●●●	●●●●	●●●●	●●●●
Hiding power	●●●●	●●●	●●●●	●●●	●●●●

●●●● Ideal

●●● Very suitable

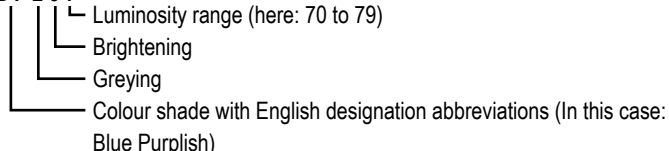
●● Suitable

#### Knauf Farbcenter (colour center)

The Knauf Farbcenter provides information on the feasibility and luminosity of colour shades for Knauf paints and plasters: [knauf.de/farbcenter](https://knauf.de/farbcenter).

#### Explanation of colour code

B P 2 5 7



#### Autol TSR

Autol TSR is a highly permeable, matt, silicon resin self-cleaning effect façade paint. Reflection-optimised, resulting in reduced heat-up due to solar radiation and increased resistance to cracking on the substrate. It is used on new, pure white rendering/plastering systems when the colour shade of the final coat has a luminosity of < 20.

#### Fassadol

Fassadol is a highly permeable, matt and highly colour shade fast silicone-reinforced façade paint. It is ideally suited as two paint coats for intensive colour shades on mineral and organically bound renders, as well as a top coat in case of different shades of finishing coat and paint.

#### Fassadol TSR

Fassadol TSR is a reflection-optimised, diffusion permeable, highly colour shade fast and high coverage siloxane-reinforced façade paint with a satin-matt appearance. It is suitable for applying two coats on white, mineral and organic bonded plaster systems if the colour shade of the finish coat should have a luminosity of < 20.

#### Minerol

Minerol is a highly permeable, matt, premium silicate façade paint with organic stabilisers. It is ideally suited as a structure-retaining, two coat paint on mineral renders. Minerol bonds by silification with the substrate and is an ideal coating on mineral renders.



## Application

### Primer

The finish coat surface must be primed before application of façade paint. Select a suitable primer from the product sheets for the façade paints.

### Prevention of lime efflorescence

Casiol Grund is a ready-to-use, white pigmented, highly permeable, mineral calcium silicate primer for reducing the risk of lime efflorescence, as well as for equalising the suction properties on alkaline finishing renders before applying paint coats (medium to intensive colour shades).

In case of Casiol Grund application under the paint system with Autol TSR or Fassadol TSR, Casiol Grund may not be pigmented.

### Paint coat

Use a trial coat to ensure the colour shade is correct. Never apply the content from different buckets together on a common wall. Mix the contents together in a clean bucket beforehand. Stir the contents of the bucket thoroughly.

The application consistence can be modified in acc. with the product data sheet.

Apply a thin and even paint coat crosswise without joints on the fully hardened and dried finish coat.

Always complete surfaces that can be viewed together on the same day.

#### ► Please note the

- "Guideline on inspection obligations upon delivery of ceramic / pottery goods within the scope of the duty to inspect and give notice of defects (§ 377 HGB)" (German only)
- VDPM Code of Practice "Egalisationsanstriche auf Edelputzen – Farbtonnegalisierende Beschichtung - Equalization coats on finishing plasters"
- Code of Practice no. 26 "Farbveränderungen von Beschichtungen im Außenbereich - Colour changes in exterior coatings" of the Bundesausschuss Farbe und Sachwertschutz (Federal Paint and Property Protection Committee).

### Maintenance

Maintenance of the façade surface should be performed at regular intervals taking the size, architecture and location into consideration. Maintenance is understood to mean cleaning, painting or, if required, renewing of connections (maintenance joints) on the intact External Thermal Insulation Composite Systems (ETICS). It is necessary to undertake corrective measures as quickly as possible if a maintenance issue is identified in order to assure the ETICS service life and protect the visual appearance. We generally recommend consulting experienced and qualified specialist companies if a maintenance issue is identified.

### Plaster surfaces

Perform an inspection of the plaster surfaces on the basis of the DIN 18550-1 standard. In every case, the driving-rain proof protection of the exterior wall and the permanent weather resistance of the overall system must be assured.

### Inspection of the façade

Inspect for	Technical instructions and measures
Soiling	Clean using a high-pressure water jet (water temperature below +60 °C, observe the regional wastewater discharge regulations) and if required, apply a new coat of paint to the façade with a system-conform paint once sufficiently dry.
Microbiological growth (e.g. algae, mould)	Clean using a high-pressure water jet (water temperature below +60 °C, observe the regional wastewater discharge regulations) and apply a new coat of paint to the façade with a system-conform paint once sufficiently dry.
Sealing of elastic connections (windows, doors, expansion joints, façade penetrations)	Joints applied with permanently-elastic materials are maintenance joints and should be inspected and replaced at regular intervals, if required, or sealed to repel moisture.
Mechanical damage	Fill with equivalent insulation materials, reapply the render including the reinforcement mesh, and if necessary, apply a new coat of paint with a system-conform paint. Repairs to small areas and spots may stand out visually from the rest of the surface. Differences in texture and colour of the finishing coat may be visible.

### Further tips and care instructions for avoidance of surface growth and fouling

Also to be observed	Technical instructions and measures
Cleaning	Dirt deposits on horizontal surfaces (e.g. window sills, top surfaces of parapets, projecting components) must be cleaned frequently.
Plants	Do not allow them directly on the façade. Cut back branches regularly (no contact with the façade)
Rainwater drainage	Gutters, window sills, wall coverings, entry shafts, floor drains and dirt filters on outlet pipes must be cleaned regularly. Ensure sufficient water draining slopes with paved surfaces, terraces, etc.
Exterior cellar entrances, splash water exposed plinth surfaces, etc.	Regular cleaning. If required, remove partially occurring fouling with water and a soft brush.
Building connections	Regular inspection (e.g. plinth areas, terraces, balconies, metal flashing, cornices and fascias).
Ventilation	Regular surge ventilation instead of ventiation with tilted windows (no condensation due to moist room air in the façade surface)
Winter snow removal	Do not allow snow to collect against the façade (damage due to de-icing salt)

Generally, care / inspection is only required every one or two years. A shorter interval for care may be recommendable for exposed or non-protected constructional components.

<b>Note</b>	<p>Consider constructional measures during building and refurbishment to reduce the occurrence of microbiological growth and fouling, e.g.</p> <ul style="list-style-type: none"> <li>■ Measures to drain water away from the façade</li> <li>■ Sufficiently large roof overhangs</li> <li>■ Functional horizontal coverings</li> <li>■ Sufficiently projecting drip edges</li> <li>■ When possible no projections and horizontal/inclined façade surfaces</li> <li>■ Splash protection around the building</li> </ul>
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### Notes on the document

Knauf technical brochures are information documents on special topics as well as on the specialist competence from Knauf. The contained information and specifications, constructions, details and stated products are based, unless otherwise stated, on the certificates of usability (e.g. National Technical Test Certificate (abP)), generally applicable standards and guidelines valid at the date they are published. Furthermore, general design and structural requirements and those regarding building physics are mentioned.

### References to other documents

#### System data sheets

- ETICS Systems with Polystyrene Insulation Materials
  - [Knauf WARM WALL Basis EPS in Solid Construction WE111.de](#)
  - [Knauf WARM WALL Basis EPS in Timber Construction WE201.de](#)
  - On old ETICS or Wood Wool Lightweight Boards  
[Knauf WARM WALL Basis EPS in Solid Construction WE111-E01.de](#)
- ETICS with Mineral Wool Insulation Materials
  - [Knauf WARM WALL Plus MW in Solid Constructions WE112.de](#)
  - [Knauf WARM WALL Plus MW in Timber Construction WE202.de](#)
  - On old ETICS or Wood Wool Lightweight Boards  
[Knauf WARM WALL Plus MW in Solid Construction P323-E01.de](#)
- ETICS with Mineral Wool and Polystyrene Insulation with Rigid Cladding  
[Knauf WARM WALL Ceramic and Natural Stone in Solid Construction WE101e.de](#)
- ETICS with Phenolic Resin Rigid Foam Insulation Materials [Knauf WARM WALL PF Slim in Solid Construction P327.de](#)
- ETICS with Polyurethane Hard Foam Insulation [Knauf WARM WALL Slim PU in Solid Construction P328.de](#)
- ETICS Systems with Wood Fibre Insulation Panels
  - [Knauf WARM WALL Natur D in Timber Construction WE203D.de](#)
  - [Knauf WARM WALL Natur S in Timber Construction WE203S.de](#)
  - [Knauf WARM WALL Natur T in Timber Construction WE203T.de](#)

#### Product data sheets

- Observe the product data sheets of the Knauf system components.

### Intended use of Knauf Systems

Please observe the following:

#### Caution

Knauf systems may only be used for the application cases as stated in the Knauf documentation. In case third-party products or components are used, they must be recommended or approved by Knauf. Flawless application of products / systems assumes proper transport, storage, assembly, installation and maintenance.

### General notes on Knauf systems

Special care must be taken, particularly with the driving-rain application for the connections.

A handover certificate for transferring the site to another trade is recommended.

#### Explanation of terms

In this technical brochure, the following terms that diverge from the system and insulation material approvals are used:

- Finish coat with paint coat instead of a final coating

#### Abbreviations used in the document:

- EPS: Expanded polystyrene
- MW: Mineral wool
- Plaster and Façade: Phenolic resin rigid foam
- PU: Polyurethane hard foam
- VDPM: Verband für Dämmsysteme, Putz und Mörtel e. V. - Federation for Insulation Systems, Plaster and Mortar
- ETICS: External Thermal Insulation Composite System
- WF: Wood fibre insulation



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