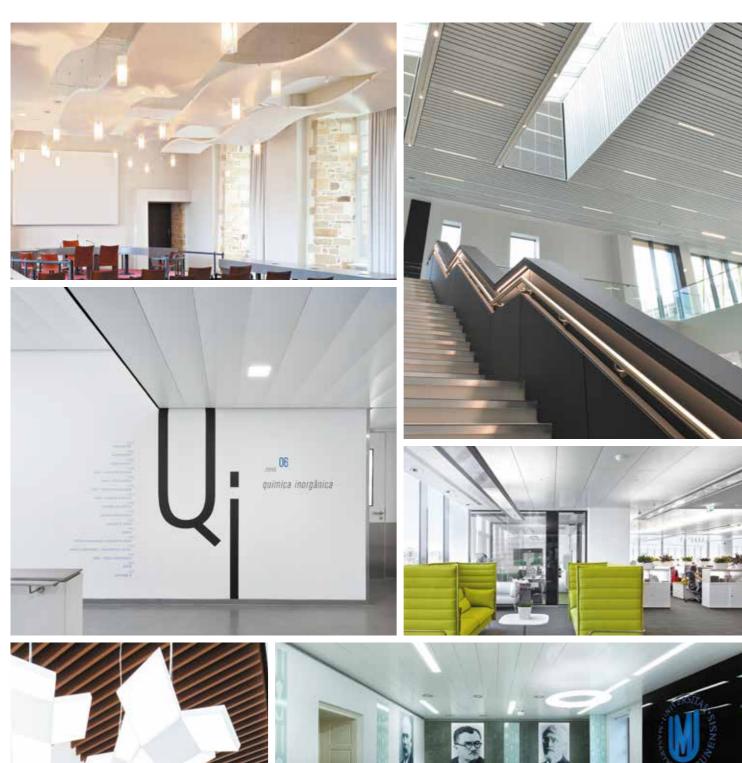
METAL & MESH SOLUTIONS







[Cover] METAL R-Clip (Trumpf, Warsow, Poland, © Szymon Polański) • [Current page, top left to bottom right] METAL Sonic Element Arc (Hôtel de ville, Châteaugiron, France, © StudioVU) • Custom C-Profile METAL Linear Modular System (CTL Collaborative Teaching Laboratory, University of Birmingham, UK, © Simon Miles) • METAL R-Clip (Laboratorios EPAL, Portugal, © Joao Morgado) • METAL Tegular 8, Rg 0701, Global White (Kaspersky Lab, Moscow, Russia, © Sergei Ananiev) • METAL Baffle Element, American Walnut wood effects (Blake House, Ukbridge, UK, © Philip Durrant) • METAL R-H 200, trapezoid shaped, Rg 0701, RAL 260 20 20 (J&T Banka Café, Brno, Czech Republic, © Filip Šlapal)













[Current page, top left to bottom right] MESH Board, RAL 9005 (Universeport, Novi Sad, Serbia, ©Marko Cvetkovic Cvele) • METAL R-H 200 (IsUM Shopping Mall, Kiev, Ukraine, ©Benoy/IsUM) • METAL Sky Element Hook, triangular shaped, Rg 0701, RAL 9010 (Austria Center Vienna, Austria, ©Ludwig Schedi) • METAL R-Clip (Justice Center, Zaragoza, Spain, © José Manuel Cutillas) • METAL Q-Clip, Rd 1522, RAL 9003 (Zürich Train Station, Passage Sihlquoi, Exit Europaallee, Switzerland, © Foto Lautenschlager) • METAL R-H 200, RAL 1036 (Zürich Train Station, Switzerland, © Rudi Walti)



METAL & MESH CEILING SOLUTIONS

THINK BOLDER, THINK METAL

When we think bigger, we also think bolder. And one of the best ways to deliver cutting-edge interior design is by installing a contemporary metal ceiling. It helps you create a modern, aesthetically pleasing atmosphere, enhanced by acoustic performances. Knauf Ceiling Solutions Cradle to Cradle Certified® Silver metal range offers an extensive choice of colours and perforation patterns for outstanding visual appearance and effective acoustic comfort.

With our custom metal capabilities, you can create a monolithic look with extra-wide metal panels or a radial effect with trapezoids tailored to fit your space. Faceted, flat, or curved, custom metal ceilings have the unique sizes, shapes, finishes and perforations to make your next project stand out.

SHAPES & SYSTEMS



CEILING EXPOSED GRID

Exposed ceiling systems provide a modular aesthetic and are available in a variety of edge details.



CEILING CONCEALED GRID

Concealed ceiling solutions create a continuous, monolithic look by concealing all of the grid system.



OPEN CELL

Open cell metal tiles mask the plenum and provide 100% accessibility to lighting, ventilation and sprinklers with an homogeneous appearance.



FLOATING CEILING CANOPIES

Open up an almost endless range of dramatic design possibilities with canopies that can be suspended from any soffit.



VERTICAL BAFFLES

Express a new narrative with vertical baffles and create a look to visually tell a story with a solution that will spark your imagination.



FREE SPAN
CORRIDOR
SOLUTIONS

With easy installation and access to services, wall-to-wall corridor solutions require functionality to handle high traffic and design flexibility to connect key spaces seamlessly.



SOLUTIONS

Walls solutions come in a variety of designs to provide a stunning visual durable enough for high-impact or high traffic areas.

Coordinate with ceilings and other interior finishes to create signature spaces.

[Previous page] METAL R-Clip (Trumpf, Warsaw, Poland, ©Szymon Polański) * [Current page, top to bottom] METAL Tegular 8, Rd 1522, RAL 9010 (Centre for Medical Simulation, Medical University of Lublin, Poland, ©Szymon Polański) * METAL R-Clip (Trumpf, Warsaw, Poland, ©Szymon Polański) * METAL Sty Element Hook, Rd 1511, RAL 9016 (Rorschacherstrasse Training Center Hospital, St. Gollen, Switzerland, ©Foto Lauterschlager) * METAL Baffle Element, Rd 2535, RAL 7016 (Finstral AG, Friedberg-Derching, Germany, ©David Güntsch) * METAL F-L 601, Rg 0701, RAL 7016 (MOXY Hotel, Warsaw, Poland, ©Szymon Polański) * METAL Wallcoustic Horizon 1000, custom laser perforations, RAL 9010 (FANUC R&D Center, Skolkovo District, Moscow, Russia, ©German Lepekhin)





METAL SOLUTIONS

Introduction	Technical Performances Perforations Acoustic Solutions Colours Wood Effects Performance Coatings		
Design & Performance	Exterior Solutions	Q-Clip Exterior, Q-Clip F Exterior, R-Clip Exterior, R-Clip F Exterior	12
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,	Hook-On	■ R-H 200, Q-H 100 F, R-H 215, R-H 220, Q-H 120 F	24
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V I	Individual / Grouped	■ METAL Baffle Element	32
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rouning camepy cyclemic	Grouped	■ METAL Sky Element Clip / Hook	40
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MESH SOLUTIONS

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Free Span Corridor Systems	Clip-In, Hook-On, Lay-In	F-Clip, F-H 600, F-H 600 MT, F-L 601, F-L 601 MT	54
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TECHNICAL INFORMATION

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METAL SOLUTIONS

There is no limit to what you can achieve with Knauf Ceiling Solutions Vario Design range.

From predefined Lay-In and Clip-In panels to variable module systems, baffles and canopies, all systems are configurable as part of the Vario Design portfolio providing additional technical performances, versatile shapes, dimensions, perforations, colours or acoustic infills to meet the specifc design needs of your projects.

Our portfolio of configurable and bespoke metal ceilings and walls gives you the freedom and flexibility to create unique solutions to fit every space.

Faceted, flat or curved, our metal ceilings include unique sizes, shapes, finishes and perforations to make your project stand out from the rest.

TECHNICAL PERFORMANCES



Fire resistance

METAL F-H 600 Swing El30 fire resistant ceiling for corridors. Tested and classified to meet EI30





Seismic

Our seismic solutions give the extra security required for seismic resistance. Use our specially designed elements for maximum performance with minimised installation complexity.



Swing-down function

The swing-down function is available to a selection of our metal ceiling solutions. It allows you to quickly swing down the ceiling to grant easy and complete access to the plenum, helping maintain any technical element located there.



Impact resistance

Ceiling panels installed in school corridors, gymnasiums and sports halls must withstand occasional abuse, including surface impact. Our specially adapted METAL R-H 200 impact resistant solution can provide this durability feature.



Clean room

Healthcare, pharmaceutics, and the food processing industry expect the highest levels of air cleanliness. We designed our clean room metal ceiling tiles to meet these requirements for labs, data centres, and clean room assemblies.



Secure function

This function adds a concealed locking mechanism for metal ceilings, making them tamper-resistant and restricting access to the plenum. They are typically used in judicial and correctional facilities, public areas in general, with a low room height, or psychiatric and juvenile wards.



Exterior

Choose durability's finest from our selection of exterior solutions. These ceiling tiles are tested for wind lift and corrosion resistance. We paired them with grids designed for outdoor use to create a complete system you can rely on to meet the demand of exterior performance.



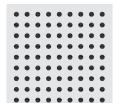
Suitable for chilled ceilings

Choose our chilled ceiling-suitable metal panels to allow for the installation of heating and cooling units, bringing comfort to all occupants with minimal air ventilation requirements.

[Previous page] METAL R-Clip (Trumpf, Warsaw, Poland, @Szymon Polański)

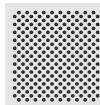
PERFORATIONS

Predefined modules are available in 3 popular perforations.



Standard perforation **Rg 2516**

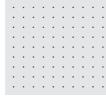
Hole diameter: 2.5mm Open area: 16%



Microperforation **Rd 1522**

Hole diameter: 1.5mm

Open area: 22%



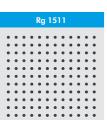
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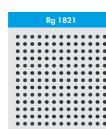
Extramicro perforation **Rg 0701**

Hole diameter: 0.7mm Open area: 1.5%

with 5 additional Vario Design Perforations.











Knauf Ceiling Solutions extensive range of more than 50 perforations gives a wide choice of aesthetic options: large apertures for specialised uses such as airflow or loudspeakers to slotted perforations for a more linear appearance. Hereunder is a sample of the possibilities at your reach. For more information, please get in touch with us.





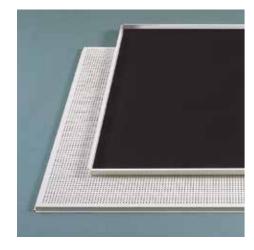








ACOUSTIC SOLUTIONS



STANDARD BLACK ACOUSTIC FLEECE

Non-woven acoustic fleece provides a cost effective solution for general sound absorption requirements. As a solution that is bonded to the reverse of the metal tile it helps eliminate pattern staining issues that may occur with loose laid solutions.

Perforations	Dnfw	a _w	Class
Rg 2516 Standard perforation	18 dB	0.75(L)	С
Rd 1522 Microperforation	16 dB	0.70	С
Rg 0701 Extramicro perforation	21 dB	0.55(L)	D

In addition to the standard acoustic fleece, Knauf Ceiling Solutions offers a range of Vario Design acoustic solutions: Premium OP19 for a high absorption, Premium B15 for a high absorption and attenuation, as well as acoustic pads.

For more information, please get in touch with us.

COLOURS

Knauf Ceiling Solutions standard colour for metal ceilings RAL 9010 (Pure White) and 6 additional Vario Design colours and 7 wood effects.



Further colours and wood effects available on request

PERFORMANCE COATINGS



METAL BIOGUARD*





■ METAL TRIOGUARD™*

Metal BioGuard metal tiles' coating is designed for applications where suspended ceilings are required, and hygiene and cleanliness are of the utmost importance.

Metal BioGuard is more effective in the control of bacteria than a standard powder coating because it prevents the settlement of bacteria on the surface of the tile.

Metal BioGuard gives good cleanability and resistance to disinfectants as well as cleanroom performance.

For more information, please get in touch with us.

Metal TrioGuard™ dirt-resistant coating protects the ceiling from dirt build-up and colour fading, maintaining its original look for longer. Available in several metal designs.

- Unique dirt-resistant powder-painted finish with a lasting "just like new" appearance.
- Lower maintenance costs and easy to clean.
- Colour stable, keeping its original colour for up to 10 years⁽¹⁾.

(1) Tested using ASTM D4674 Standard Practice for Accelerated Testing for Colour Stability (10-year simulation).

*BioGuard and TrioGuard™ coatings are only available for concealed grid solutions, unperforated, in RAL 9010 or Global White, without acoustic infill or gasket.



Design & Performance Systems

ARMSTRONG METAL Exterior Solutions Q-Clip Exterior, Q-Clip F Exterior, R-Clip Exterior, R-Clip F Exterior



- Armstrong METAL Exterior Solutions are designed to perform in challenging conditions and resist different environmental factors such as high humidity and wind pressure.
 Armstrong METAL Clip-In Exterior Solutions are classified for use in C1, C2 and C3 environments as defined in EN ISO 12944-1 / EN ISO 12944-2.
 Durable exterior powder paint with enhanced UV protection.
 Design options 4 modules available with custom colours on request.
 Security clips to maintain system integrity when subject to wind suction.
 Evilly recordable.

- Ideal for applications such as car parks, stadiums, transport hubs, and exterior walkways.

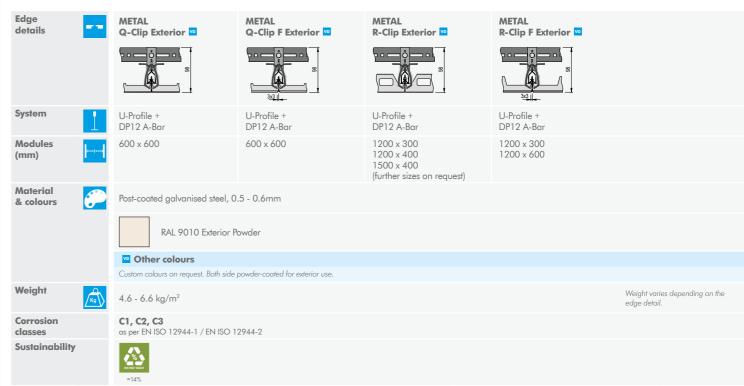




Design & Performance Systems

ARMSTRONG METAL Exterior Solutions

Q-Clip Exterior, Q-Clip F Exterior, R-Clip Exterior, R-Clip F Exterior



[Previous page] METAL R-Clip Exterior (Capital Fort, Sofia, Bulgaria, © Ivan Lambrev)





Exposed Grid Systems

ARMSTRONG METAL Lay-In

Board, Tegular

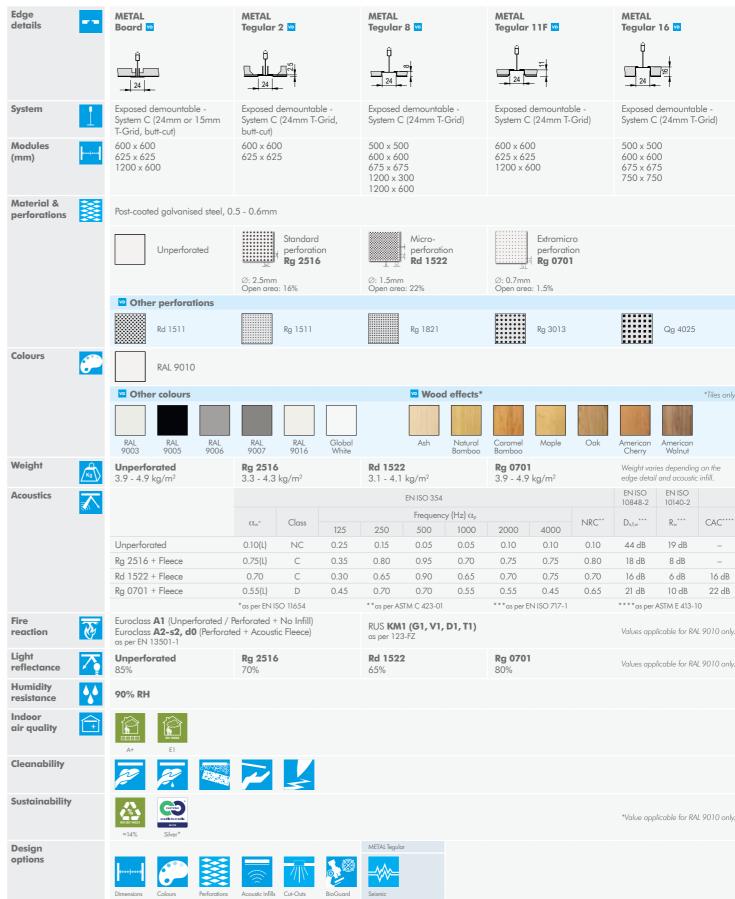


- Armstrong METAL Lay-In is available in a variety of edge details for installation on standard 24mm
- Easily assembled and fully demountable to allow access to the ceiling void.
- Cost effective ceiling solution.
 Additional design options available as part of our Vario Design range
 Used in a variety of ceiling areas: from small service rooms to large commercial office buildings and major transportation terminals.



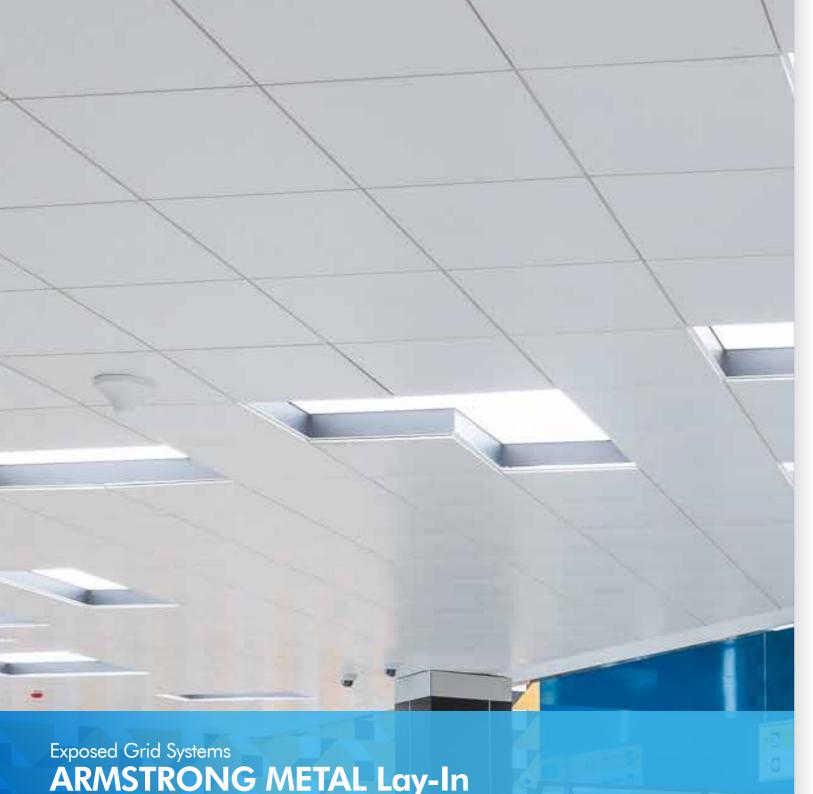
Exposed Grid Systems

ARMSTRONG METAL Lay-In



[Previous page] METAL Tegular 8, Rd 1522 (Bari Airport, Italy, © Filippo di Pretoro)





ARMSTRONG METAL Lay-In MicroLook, Axal Vector



- Armstrong METAL MicroLook is available in a variety of edge details for installation on standard 15mm
- Easily assembled and fully demountable to allow access to the ceiling void.
- Armstrong METAL Axal Vector is an easy to install and flexible system which offers a diversity of design
- and applications, and can be installed with a very low void depth.
 Semi-concealed solution with 7mm reveal detailing for a monolithic effect.
 Downwardly accessible and easy to install/remove without tools.
- Additional design options available as part of our **Vario Design** range.
- Used in a variety of ceiling areas: from small service rooms to large commercial office buildings and major transportation terminals.

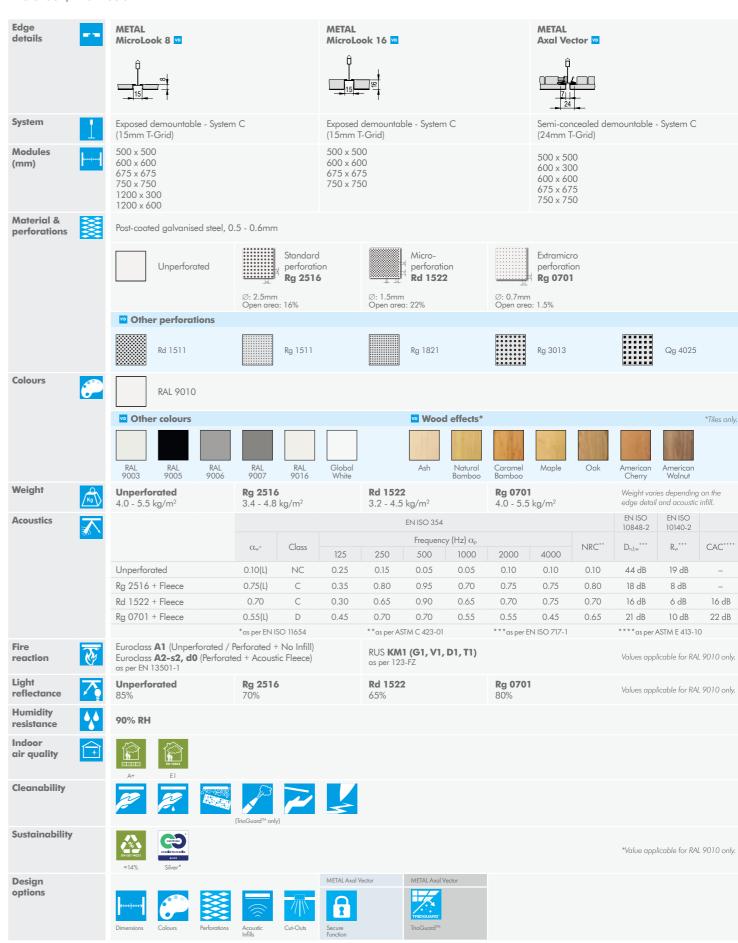




Exposed Grid Systems

ARMSTRONG METAL Lay-In

MicroLook, Axal Vector



[Previous page] METAL Axal Vector (Sheremetyevo Airport, Moscow, Russia, © Mikhail Feller, Stoppamedia)





Exposed Grid Systems

ARMSTRONG METAL Linear & Tartan

B-H 300, B-L 302, R-L 201, K-H 400



- **Armstrong METAL Linear** combines
- METAL B-H 300: 'Easy' and 'Hook' hingedown function, 'Swing' swing-down function for easy access to the ceiling void.
- C-Profiles in different dimensions with optional cut-outs for service integration on request.
- Easily installed and removed.

- Available in trapezoidal shapes for radial ceilings on request.
 Fully configurable large size panels.
 Additional design options available as part of our **Vario Design** range.
- Ideal for large spaces and office environments.





Armstrong METAL Tartan is a solution for

Armstrong NETAL Tartan is a solution for square and/or rectangular room partitioning.

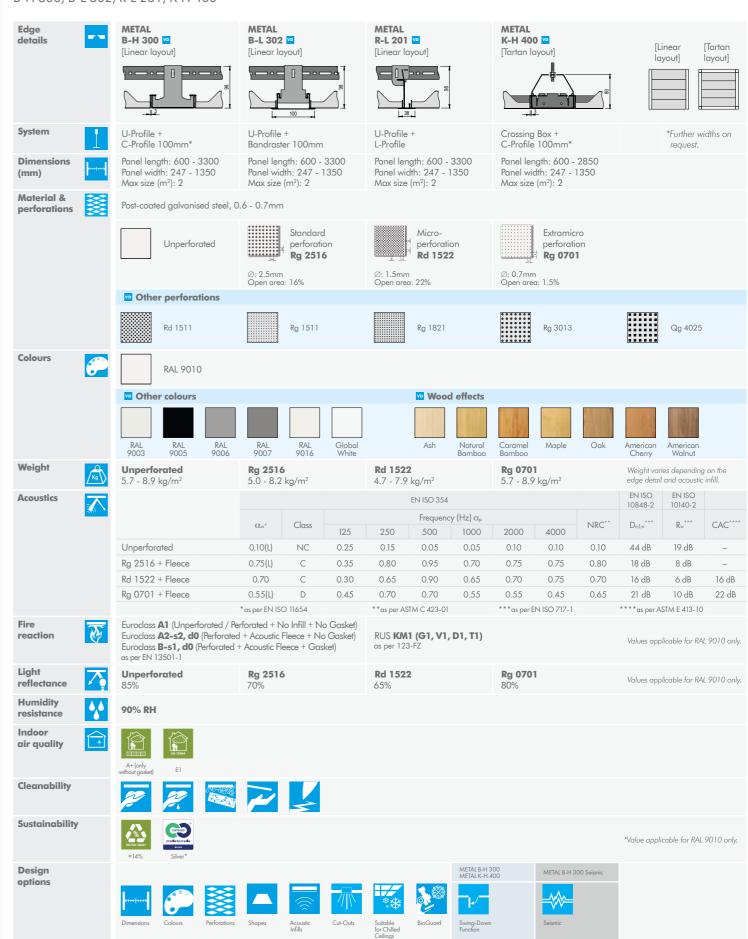
METAL K-H 400: 'Easy' and 'Hook' hingedown function, 'Swing' swing-down function for easy access to the ceiling void.

Crossing boxes and C-Profiles in different dimensions with optional cut-outs for service integration on request.

Exposed Grid Systems

ARMSTRONG METAL Linear & Tartan

B-H 300, B-L 302, R-L 201, K-H 400

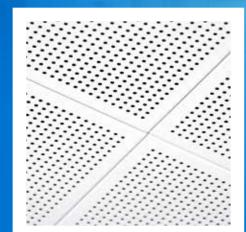


[Previous page] METAL B-H 300, RAL 9006 (Prime Corporate Center, Warsaw, Poland, ©Szymon Polański)





ARMSTRONG METAL Clip-In Q-Clip, Q-Clip F, S-Clip F, T-Clip F



- **Armstrong METAL Clip-In** provides a versatile and sleek design in various perforations and edge details for installation using the U-Profile and DP12 A-Bar suspension system (C-Channel and Spring-T for METAL
- Concealed grid for a monolithic effect.

 Ease of installation (alignment) and fully demountable.

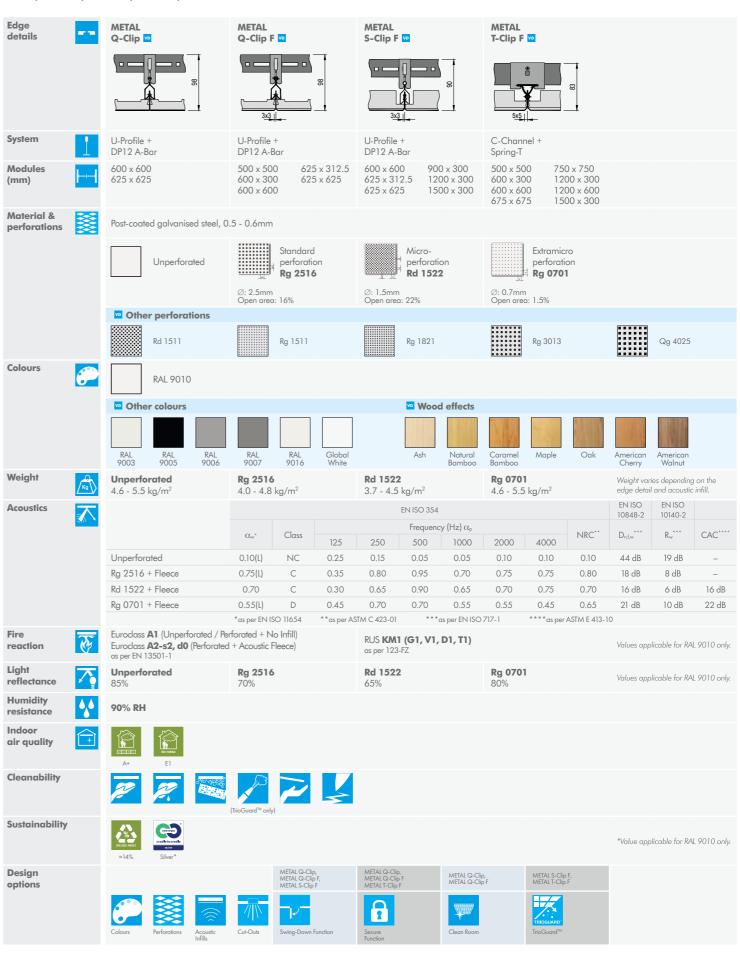
- Maintenance-friendly system.
 METAL Q-Clip / METAL Q-Clip F available with an optional 'Window' swing-down function.
 METAL S-Clip F with integrated swing-down function.
 METAL Q-Clip / METAL Q-Clip F / METAL T-Clip F tiles available with an optional lock function.
 Additional design options available as part of our **Vario Design** range.
 Used in a variety of ceiling areas: from small service rooms to large commercial office buildings and major transportation terminals.





Concealed Grid Systems ARMSTRONG METAL Clip-In

Q-Clip, Q-Clip F, S-Clip F, T-Clip F



[Previous page] METAL Q-Clip, Rd 1522, RAL 9003 (Zürich Train Station, Passage Sihlquai, Exit Europaallee, Switzerland, © Foto Lautenschlager)





Concealed Grid Systems

ARMSTRONG METAL Clip-In

R-Clip, R-Clip F, T-Clip, K-Clip



- Armstrong METAL Clip-In provides a versatile and simple design with excellent acoustic performance benefits.

 Concealed grid for a monolithic effect.

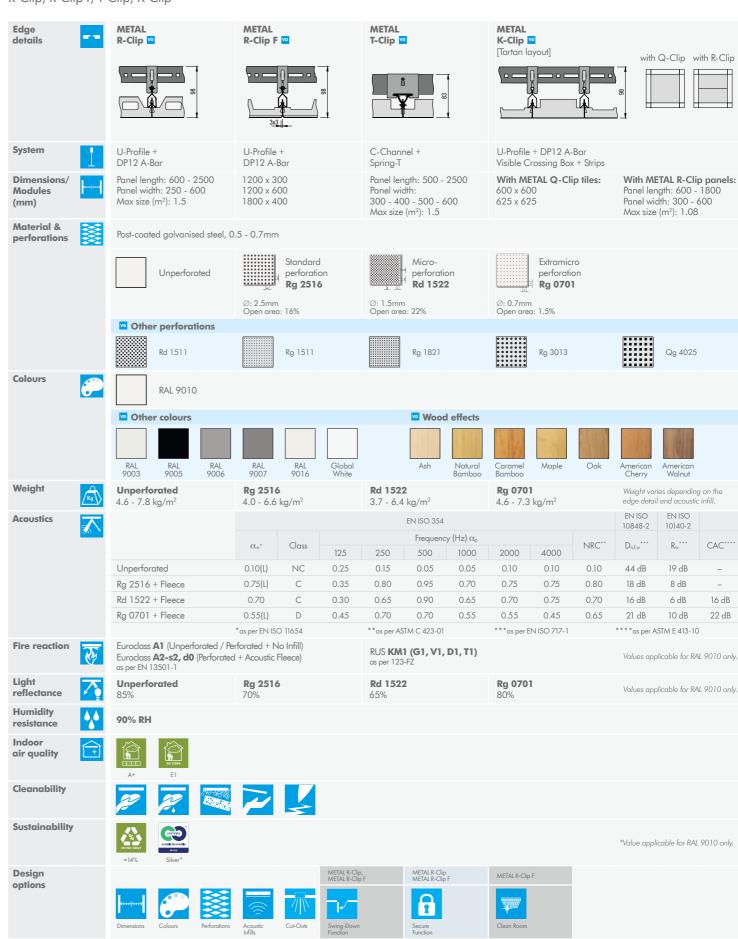
- Concedied grid for a monolimic errect.
 Ease of installation (alignment), fully demountable and maintenance-friendly system.
 Easy access to the ceiling void.
 METAL R-Clip / METAL R-Clip F available with an optional 'Window' swing-down function.
 METAL R-Clip / METAL R-Clip F panels available with an optional lock function.
 Armstrong METAL K-Clip is a cost effective solution, simulating a tartan layout by using METAL Q-Clip tiles or METAL R-Clip panels in combination with exposed crossing boxes and strips.
 Crossing boxes and strips available in different sizes with optional cut-outs for service integration on request.
- Additional design options available as part of our Vario Design range.
 Ideal for breaking up large spaces and office environments.





Concealed Grid Systems ARMSTRONG METAL Clip-In

R-Clip, R-Clip F, T-Clip, K-Clip



[Previous page] METAL R-Clip, Rd 1522, RAL 9010 (Mennica, Warsaw, Poland, ©Szymon Polański)





Concealed Grid Systems

ARMSTRONG METAL Hook-On R-H 200, Q-H 100 F, R-H 215, R-H 220, Q-H 120 F



- Armstrong METAL Hook-On provides a versatile and simple design with excellent acoustic performance benefits.

 Concealed grid for a monolithic effect.

- Excellent acoustic performance.
 Ease of installation (alignment) and fully demountable.
- Easy access to the ceiling void.
- Maintenance friendly system.
 METAL R-H 200 is available in trapezoidal shapes for radial ceilings.

- Fully configurable large size panels and cost effective square tile alternatives available. Additional design options available as part of our **Vario Design** range. Used in a variety of ceiling areas: from small service rooms to large commercial office buildings and major transportation terminals.

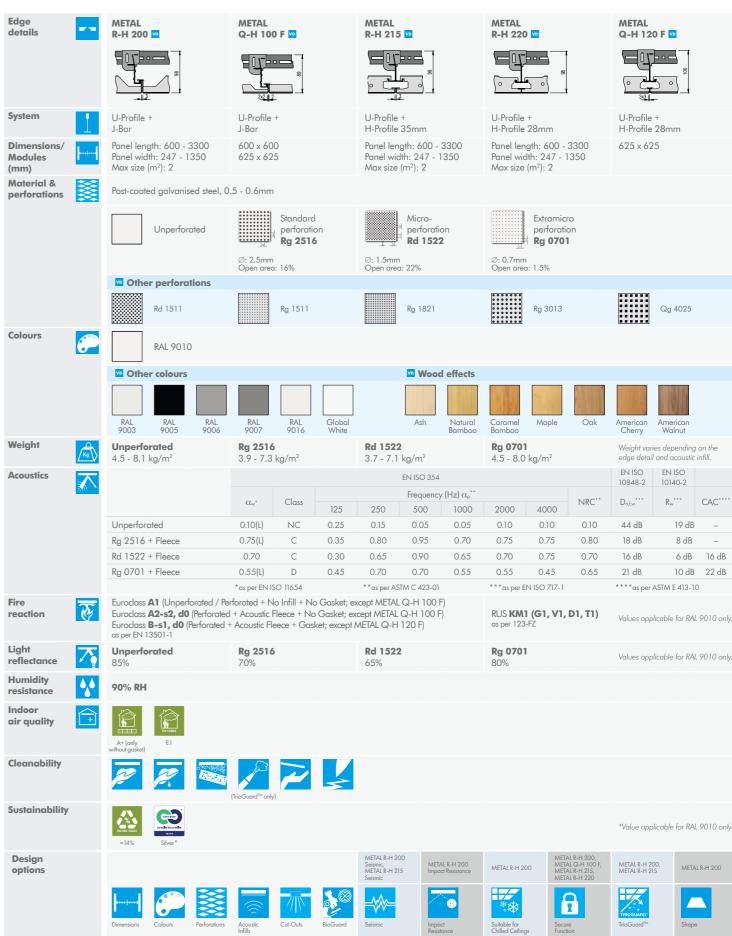




Concealed Grid Systems

ARMSTRONG METAL Hook-On

R-H 200, Q-H 100 F, R-H 215, R-H 220, Q-H 120 F

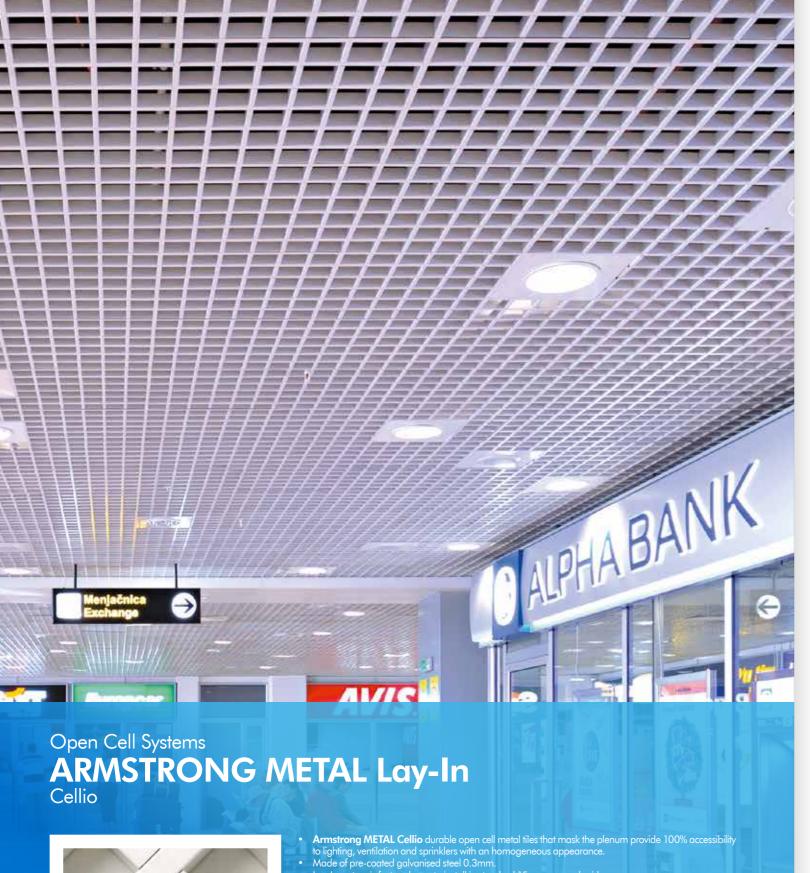


[Previous page] METAL R-H 200 (Rathaus St. Gallen, Switzerland, © Beat Bühler)

Options with this icon are available from our **Vario Design** range. Some combinations of colours and/or perforations are not available for every product. Products may vary from country to country. Please contact your local sales representative. For further information and legal notice, please visit our website.



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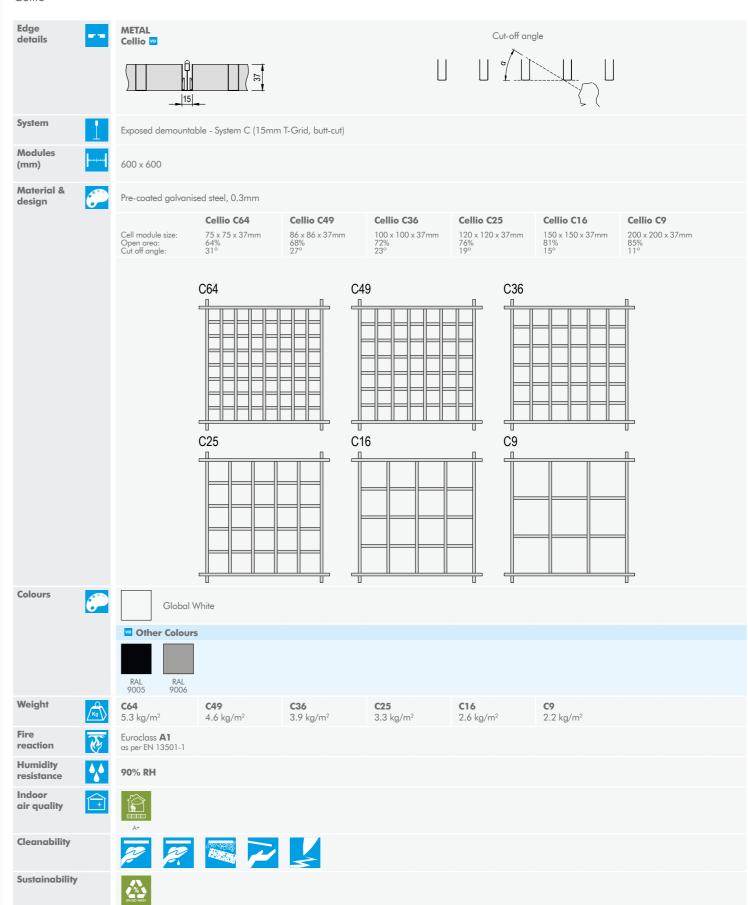


- Lay-In system is fast and easy to install in standard 15mm exposed grid.
 Ideal for shops, supermarkets, shopping malls, enetrance areas, airports, railway stations and showrooms





Open Cell Systems **ARMSTRONG METAL Lay-In**



[Previous page] METAL Cellio C64 (Nikola Tesla Airport, Belgrade, Serbia, © Sandro Lendler)





Free Span Corridor Systems

ARMSTRONG METAL Clip-In, Hook-On, Lay-In F-Clip Access, F-H 600, F-H 600 Swing, F-H 600 Swing El30, F-L 601



- Armstrong METAL Corridor is a rectangular panel free-span solution that simply spans between the walls, allowing for easy installation and access to services.
 METAL F-L 601 with various perimeter trim solutions for a clean aesthetic finish.

- Adjustable perimeter shadow gap detailing for METAL F-Clip Access and METAL F-H 600. casy, quick access to ceiling void due to swing-down functions (METAL F-Clip Access and
- **METAL F-H 600 Swing E130** fire resistant ceiling (a <-> b) with an additional layer of Knauf plasterboard fixed to the back of the panels and an intumescent tape sealing the gaps.
- METAL F-Clip Access panels available with an optional lock function.
- Fully configurable large size panels.
 Additional design options available as part of our Vario Design range.
 Used in corridors where the panels simply span between walls.

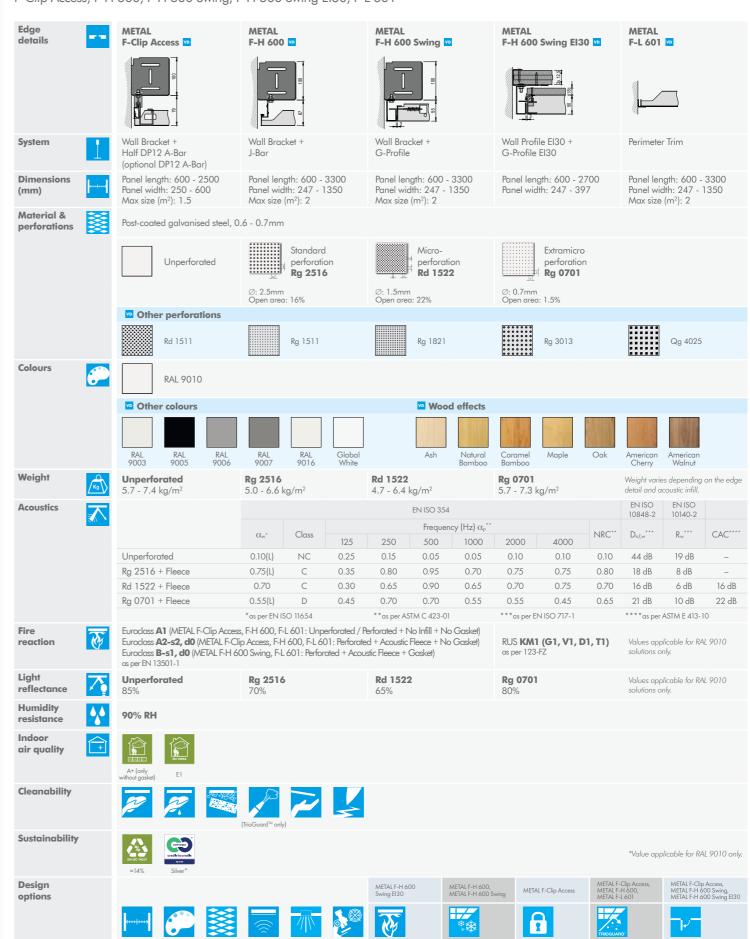




Free Span Corridor Systems

ARMSTRONG METAL Clip-In, Hook-On, Lay-In

F-Clip Access, F-H 600, F-H 600 Swing, F-H 600 Swing El30, F-L 601

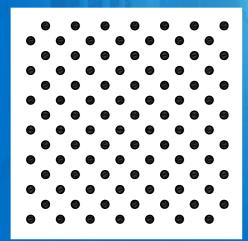


[Previous page] METAL F-Clip Access, Unperforated (Linz AG Center, Linz, Austria, © Elisabeth Grebe





Free Span Corridor Systems AMF Kombimetall



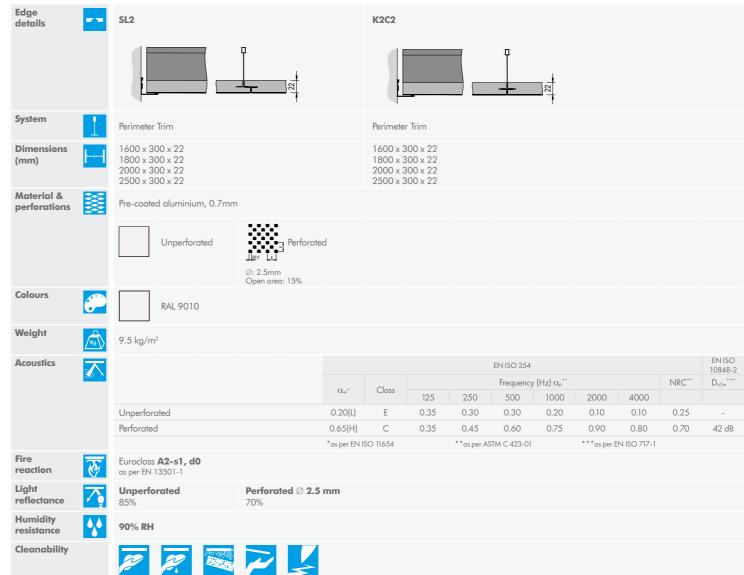
- AMF Kombimetall is a combination of a metal surface and mineral tile core.
 The combination fulfils the highest performance requirements in fire protection and acoustics.
 Used in association with AMF THERMATEX® mineral tiles, AMF Kombimetall provides the safety and ease of installation of a functional ceiling with the high quality finish of a metal ceiling.
 Ideally suited for corridors applications where the panels simply span between walls.
 Bandraster for room installation available on request.





Free Span Corridor Systems

AMF Kombimetall



[Previous page] AMF Kombimetall (Realschule, Grafenau, Germany)





Vertical Baffle Systems

METAL Baffle Element

(METAL Baffle / V-P 500) Individual / Grouped



- METAL Baffle Element solutions are typically used in acoustically-challenged spaces airports, rail terminals, semi-exposed soffit buildings, offices, retail, leisure centres, etc.

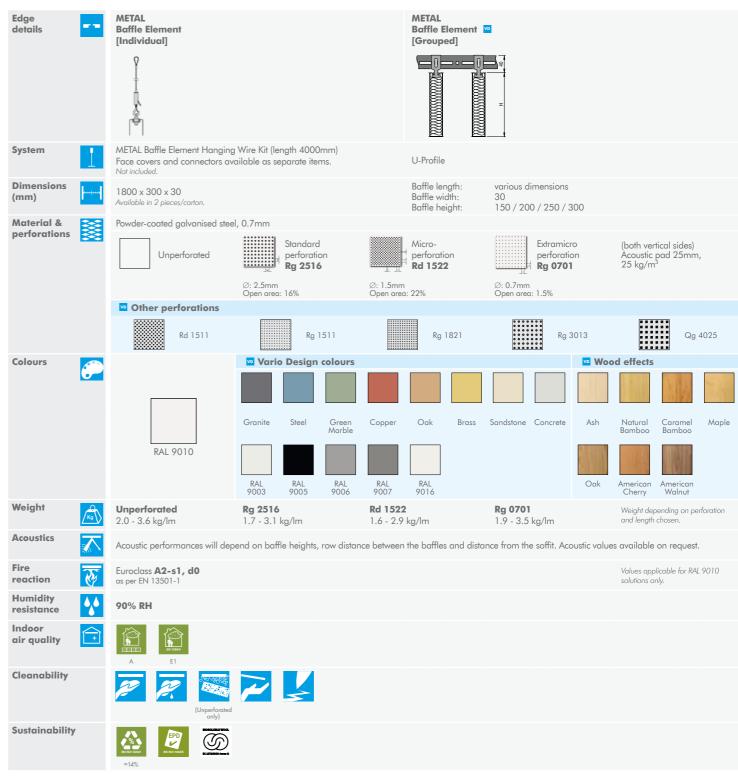
- Linear layout.
 Fully configurable solution with variable baffles spacing.
 Different baffle height combinations and radial installations possible.
 Suitable solution for corridors.
 Quick and easy to install with adjustable hanging wires (individual).
 Installed on a U-profile system for a perfect alignment and with optional face covers (grouped).
 Delivered with an acoustic pad fitted inside.
 Further dimensions and options available on request.
 Easy service integration into the ceiling space.
 Additional design options available as part of our Vario Design range.



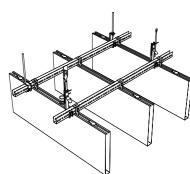
Vertical Baffle Systems

METAL Baffle Element

Individual / Grouped







[Previous page] METAL Baffle Element, Grouped (E&Y, Warsaw, Poland, © Szymon Polański)

Options with this icon are available from our **Vario Design** range. Products may vary from country to country. Please contact your local sales representative. For further information and legal notice, please visit our website.



Vertical Baffle Systems

METAL Baffle Sky Element (METAL V-K 500)

Grouped

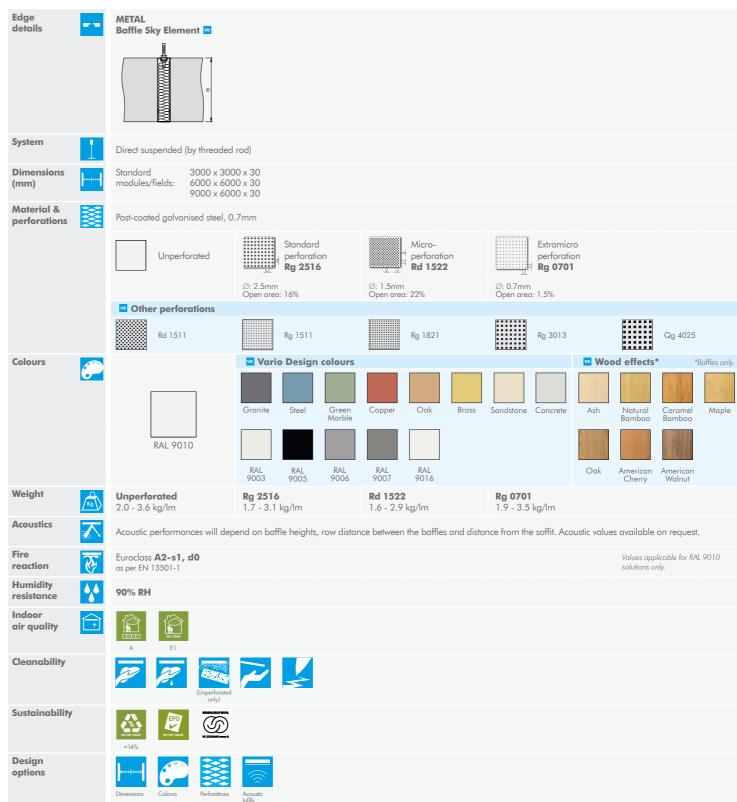


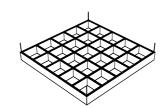
- METAL Baffle Sky Element is an acoustic ceiling system well suited to busy and noisy open plan spaces.
- Crossed layout.
 Delivered as a kit of predefined baffle types in different lengths for standard fields sizes.
- Simple to assemble, no cutting required.
 Easy service integration into the ceiling space.
- Further dimensions and options available on request.
- Additional design options available as part of our Vario Design range.

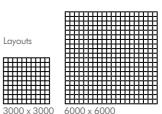


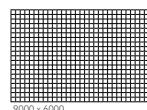
Vertical Baffle Systems

METAL Baffle Sky Element









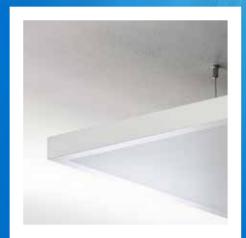
[Previous page] METAL Baffle Sky Element (© Knauf Ceiling Solutions)

Options with this icon are available from our **Vario Design** range. Products may vary from country to country. Please contact your local sales representative. For further information and legal notice, please visit our website.



METAL Sonic Element

(METAL Canopy) Individual



- METAL Sonic Element is a fully configurable metal canopy. It is suspended by an adjustable hanging wire kit and is quick and easy to install.

 Metal provides a high-value appearance.

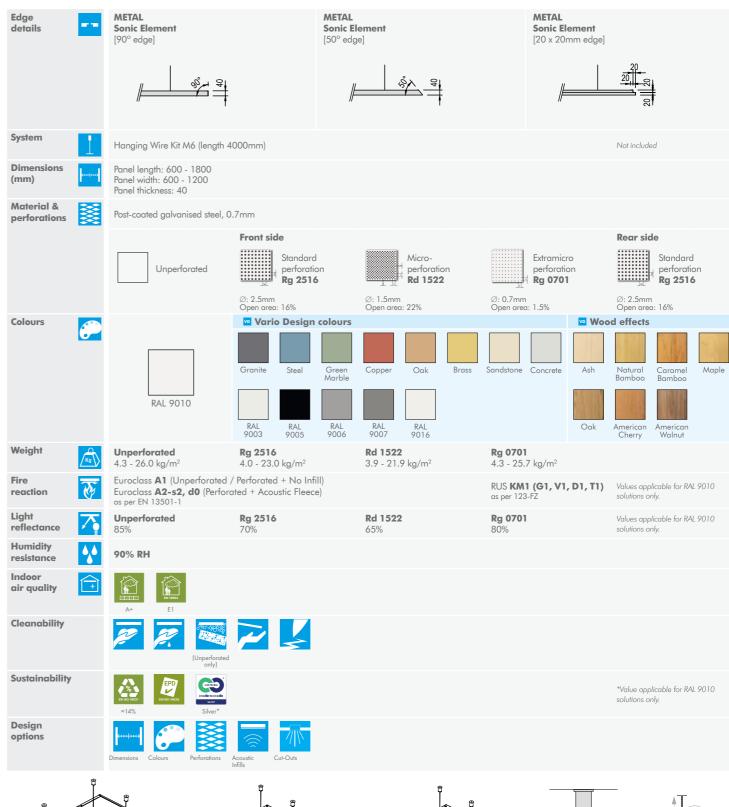
 Fully configurable solution, available with different edge details (90°/50°/20x20mm edge).

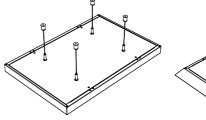
 An optional rear cover with perforation and an acoustic pad allows for better sound absorption and 360° visibility.

- An easy to install retrofit solution that can be used under an existing ceiling.
 Can be installed as a wall absorber by using a wall hanging kit (see METAL Wallcoustic Element).
- Resistant and durable.
 Ideal for showrooms, entrance halls, transport hubs, meeting rooms, retail and waiting areas.

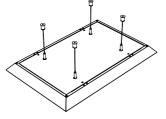


Floating Canopy Systems **METAL Sonic Element** Individual

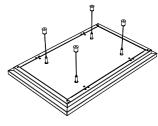




METAL Sonic Element, 90° edge

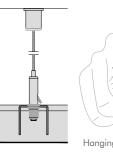


METAL Sonic Element, 50° edge



METAL Sonic Element, 20x20mm edge

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[Previous page] METAL Sonic Element, 90° edge (Community Room, Penzlin, Germany, © Bernd Gallandi)

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METAL Sonic Element Arc

(METAL Canopy Concave & Convex) Individual



- METAL Sonic Element Arc is a range of floating solutions. Easily suspended from the building structure,

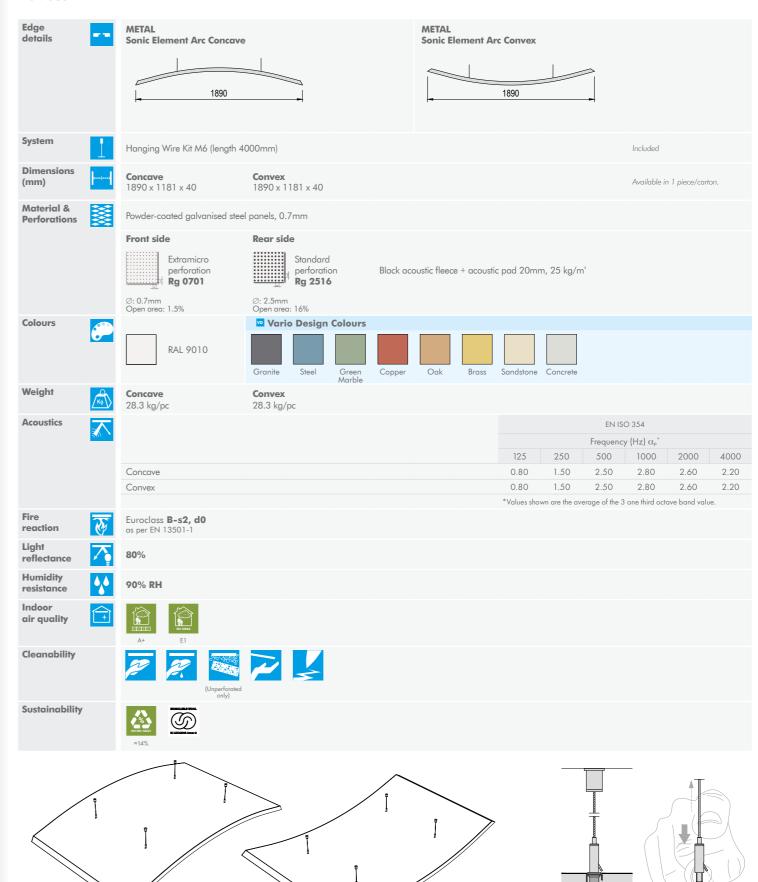
- METAL Sofic Element Arc is a range of floating solutions. Easily suspended from the building structure, they define spaces and help accentuate an area.
 With a 360° visibility, they provide focus and create ceiling sculptures while controlling sound reverberation.
 Define spaces without any visible frame or grid.
 Adjust to various heights and angles.
 An easy to install retrofit solution that can be used under an existing ceiling.
 Visible sides are extramicro perforated to offer a smooth appearance, while standard perforation on the rear side allows for better sound absorption.



Floating Canopy Systems

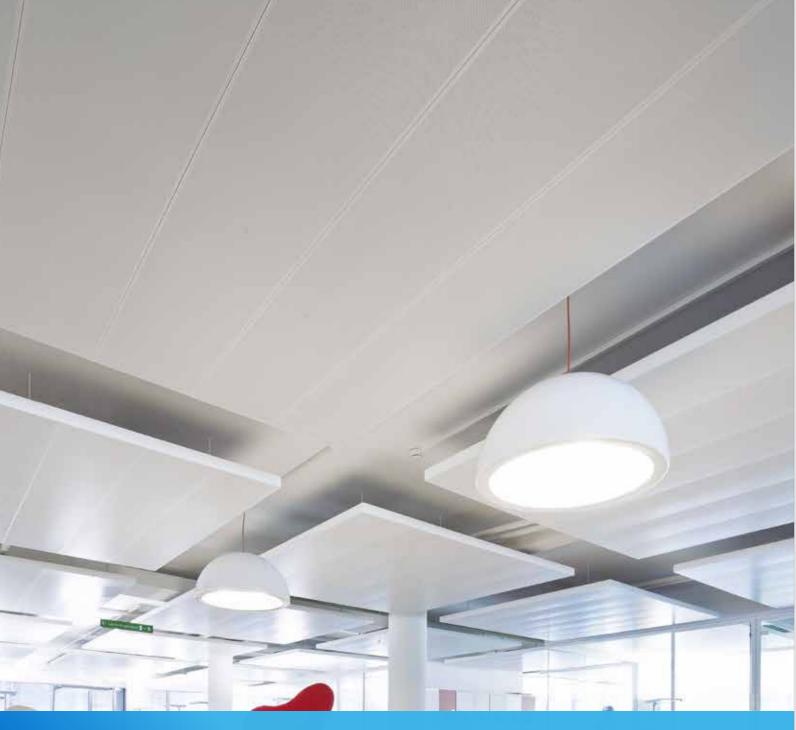
METAL Sonic Element Arc

Individual



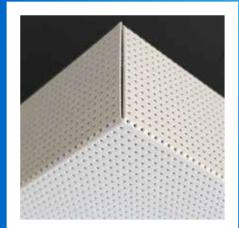
[Previous page] METAL Sonic Element Arc, Concave (Nice Airport, France, © Grigori Rassinier)

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METAL Sky Element Clip / Hook (METAL D-Clip / D-H 700)

Grouped



- METAL Sky Element Clip and METAL Sky Element Hook systems are floating modular solutions for optimum flexibility. The product range features Clip-In and Hook-On rectangular panels that can be arranged to create distinctive design elements. In combination with Knauf Ceiling Solutions suspension systems it allows a minimal-height installation without any extra engineering required.

 Modular concept for optimum flexibility with fully configurable large size panels. Installed in a row
- or as a single item.

 Standard, end and single panels available.

 Modern absorber solution for exposed concrete soffit.

 METAL Sky Element Clip with optional swing-down function or lock function.

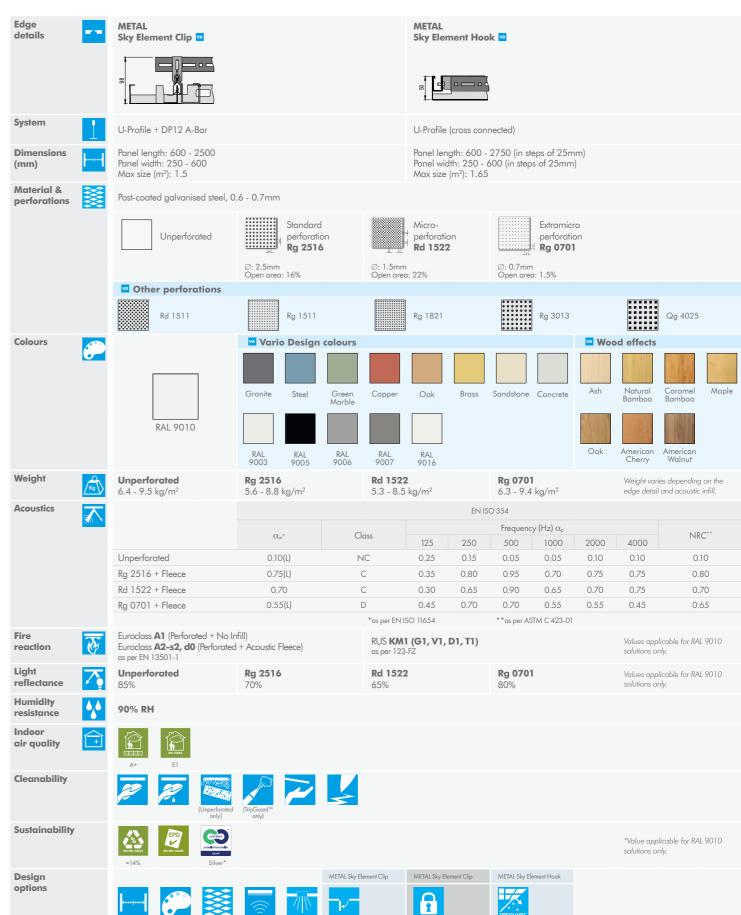
 METAL Sky Element Hook is suitable for chilled ceilings.

- Additional design options available as part of our Vario Design range.
 Ideal for offices, meeting rooms, retail, auditoriums, multi-purpose halls and cafeterias



Floating Canopy Systems

METAL Sky Element Clip / Hook



[Previous page] METAL Sky Element Hook, Rd 1522, RAL 9010 (Siemens, Rome, Italy, © Beppe Raso)

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Wall Systems

METAL Wallcoustic Element (METAL Canopy Wall Absorber) Individual



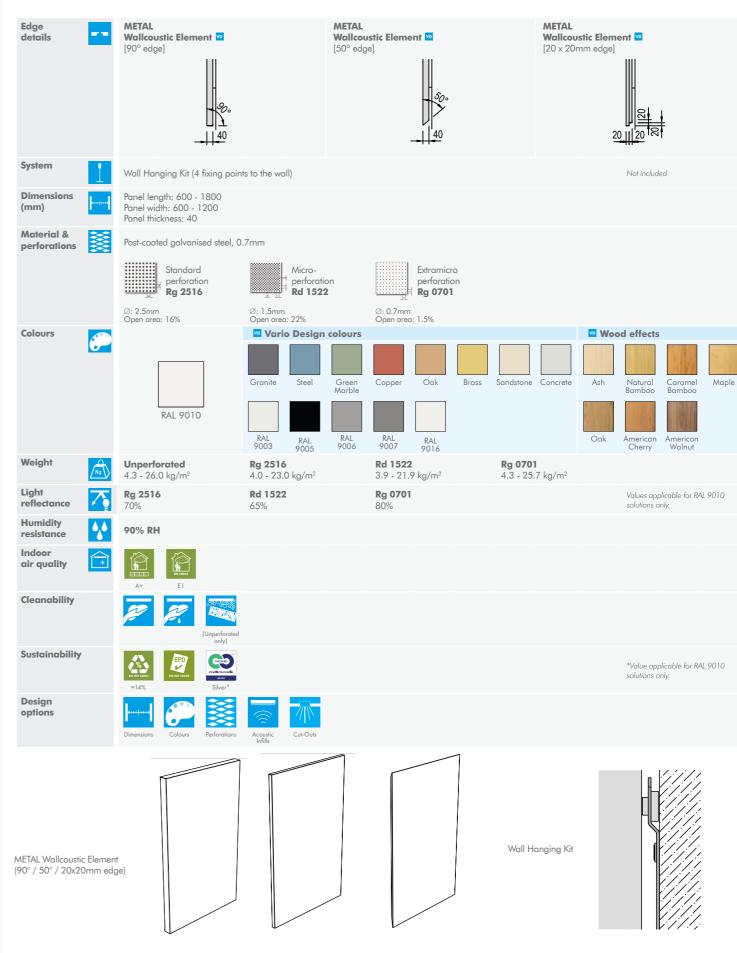
- METAL Wallcoustic Element is a range of wall solutions that help structure and define spaces and accentuate an area. They provide a focus or create wall sculptures that help control sound reverberation.

- within a space.
 Simple and fast installation by using a wall hanging kit.
 Durable, easy to clean and maintain.
 Fully configurable solution, available with different edge details (90°/50°/20x20mm edge).
 Optional with an acoustic pad allow for better sound absorption.
 The same product can be installed as a ceiling canopy (see METAL Sonic Element).
 The product can be installed upright or reclined.
 Additional design options available as part of our Vario Design range.
 Ideal for offices, meeting rooms, retail auditoriums, multi-purpose halls and cafeterias.



Wall Systems

METAL Wallcoustic Element



[Previous page] METAL Wallcoustic Element, 20 x 20mm edge, Rd 1522 / 90° edge, Rg 2516 / 50° edge, Rg 0701, RAL 9007 (© Knauf Ceiling Solutions)

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Wall Systems

METAL Wallcoustic Horizon 1000 / 1100 (METAL W-H 1000 / W-H 1100)

Grouped



- METAL Wallcoustic Horizon 1000 and METAL Wallcoustic Horizon 1100 are Hook-On wall cladding stems without visible fasteners which enable faster installation accessoring system with a small adjustable offset distance.

- Panels can be oriented upright or reclined.

 METAL Wallcoustic Horizon 1000 with C-Wall profile is installed horizontally, while METAL Wallcoustic Horizon 1100 with U-Wall profile is installed vertically. The size and orientation of the panels will guide the choice of a system over the other.

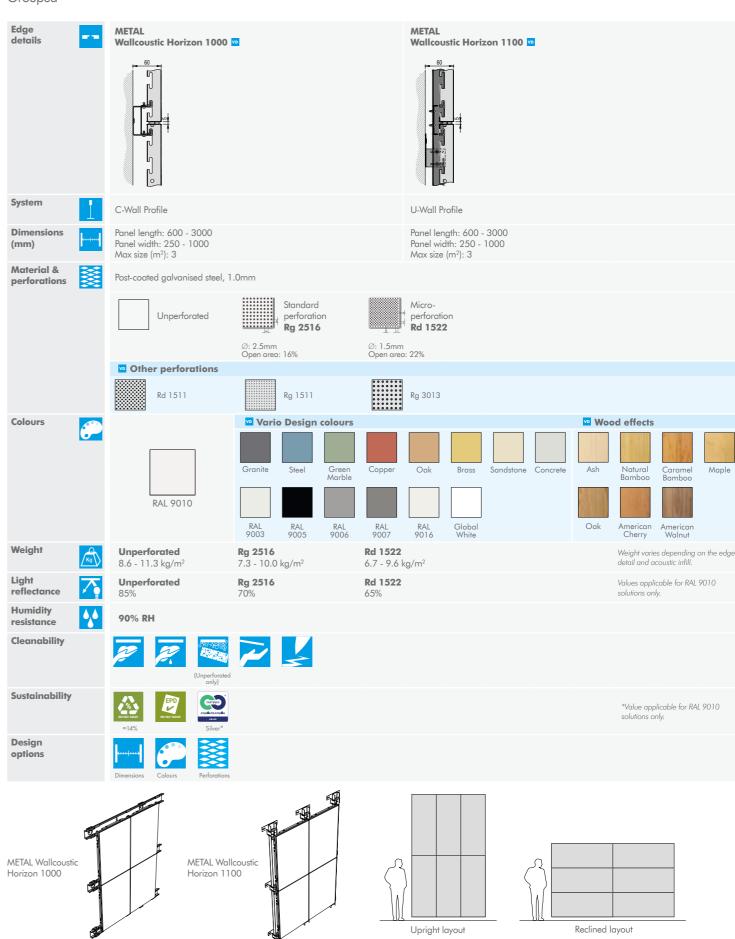
 Fast to install and dismartle.

- A complete wall solution that meets the acoustic performance of a space.
 Additional design options available as part of our Vario Design range.
 Acoustic and architectural design elements for market segments such as office, education



Wall Systems

METAL Wallcoustic Horizon 1000 / 1100



[Previous page] METAL Wallcoustic Horizon 1100 (Dubai International Airport, Dubai, UAE, © Beppe Raso)

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COLOURS

Knauf Ceiling Solutions standard colour for mesh ceilings RAL 9010 (Pure White) and 3 additional Vario Design colours.











MESH vs. MESH MT

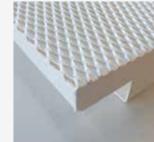
MESH

Visible side with 90° upturn on all four edges and welded stiffening profiles inside.

MESH MT

(MicroTack Technology)
Flat visible side, without
upturn, with welded
stiffening profiles
on all edges.

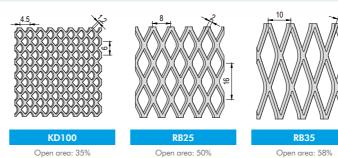


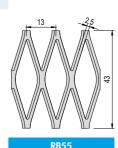


Further colours available on request.

PATTERNS

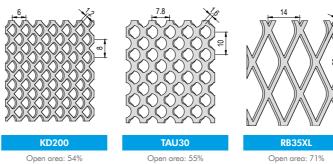
Standard - Steel Mesh Types

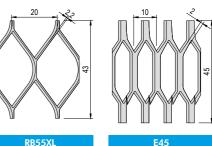




Open area: 62%

Vario Design - Steel Mesh Types

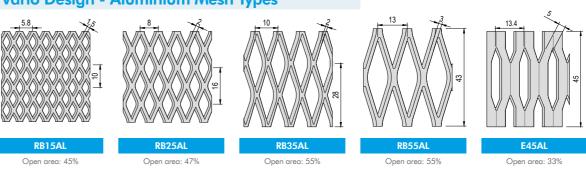




 RB55XL
 E45

 Open area: 79%
 Open area: 68%

Vario Design - Aluminium Mesh Types



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[Previous page] MESH Board, RAL 9005 (Univerexport, Novi Sad, Serbia, © Marko Cvetkovic Cvele)

MESH patterns are directional.

MESH

specific design needs.

SOLUTIONS

Knauf Ceiling Solutions offers a wide range of mesh ceiling systems to create bold modern aesthetics.

From predefined panels to variable modules, corridor

solutions and canopies, all systems can be configured as

part of our Vario Design range, providing a wide choice of shapes, dimensions, patterns and colours to meet your



Exposed Grid Systems

ARMSTRONG MESH Lay-In

Board, Tegular, MicroLook



- Use Armstrong MESH Lay-In to achieve an industrial and contemporary look.
- Installed with standard exposed suspension systems.High open area solution.

- Additional design options available as part of our Vario Design range.
 Ideal choice for transport hubs, renovation projects wanting a modern touch and in general spaces with

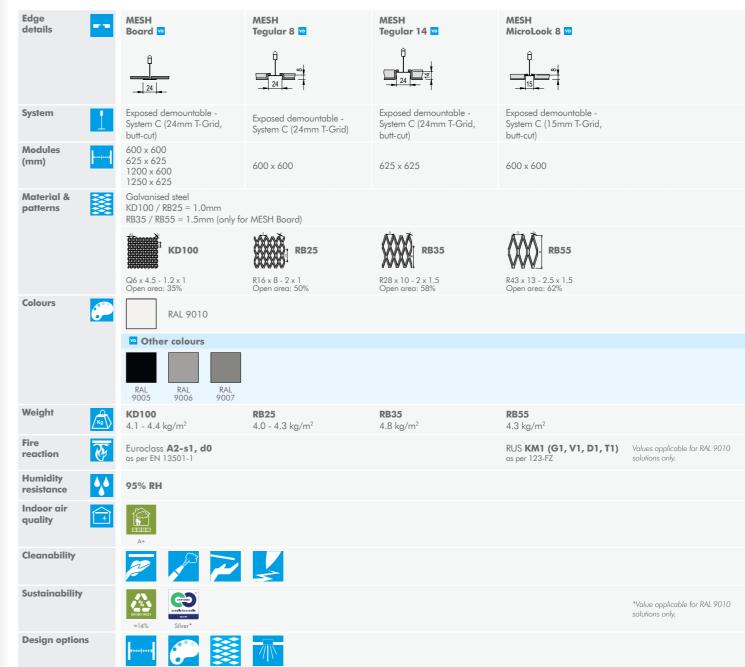




Exposed Grid Systems

ARMSTRONG MESH Lay-In

Board, Tegular, MicroLook



[Previous page] MESH MicroLook 8, RB25, RAL 9010 (77 Newman Street, London, UK, © Dave Parker)





Exposed Grid Systems

ARMSTRONG MESH Linear & Tartan B-H 300, B-H 300 MT, K-H 400, K-H 400 MT, R-L 201, R-L 201 MT, B-L 302, B-L 302 MT



Armstrong MESH Linear & Tartan combines functionality with stylish simplicity and is ideal for breaking up larger ceiling spaces. Its high open area is perfect for any industrial look inspiration.
 MESH – visible side with 90° upturn on all four edges and welded stiffening profiles inside.
 MESH MT (MicroTack Technology) – flat visible side, without upturn, with welded stiffening profiles on all edges.

MESH K-H 400

MESH B-H 300

- 'Easy' swing-down function for easy access to the
- C-Profiles available in different dimensions with optional cut-outs for service integration on reques
- Fully configurable large size panels.
- Radial ceilings with trapezoidal panels on request.
 Additional design options available as part of our Vario Design range.
 Ideal for open spaces and large rooms with flexible partitioning.

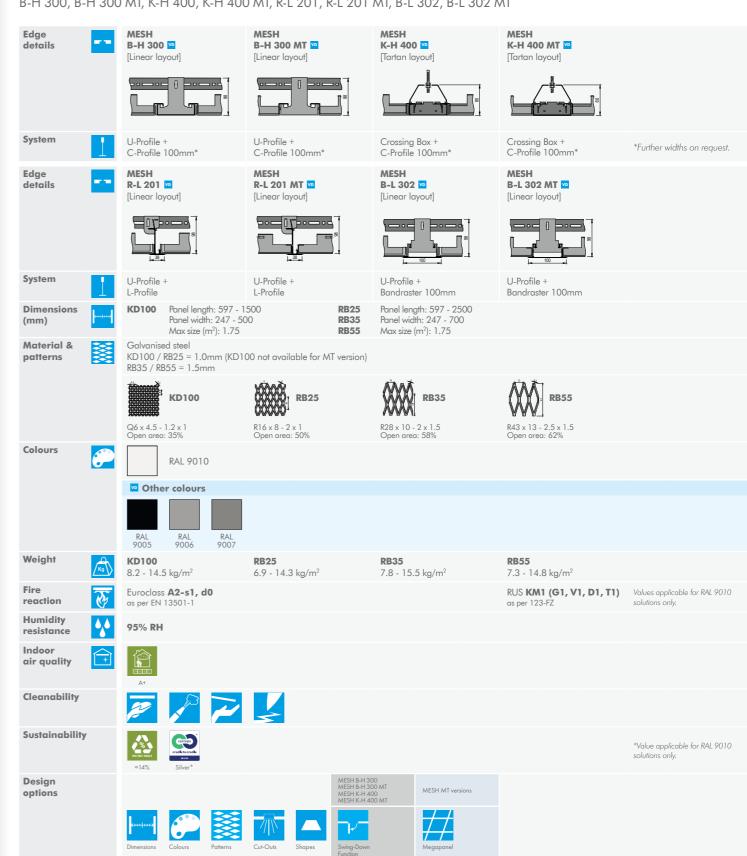




Exposed Grid Systems

ARMSTRONG MESH Linear & Tartan

B-H 300, B-H 300 MT, K-H 400, K-H 400 MT, R-L 201, R-L 201 MT, B-L 302, B-L 302 MT



Linear layout



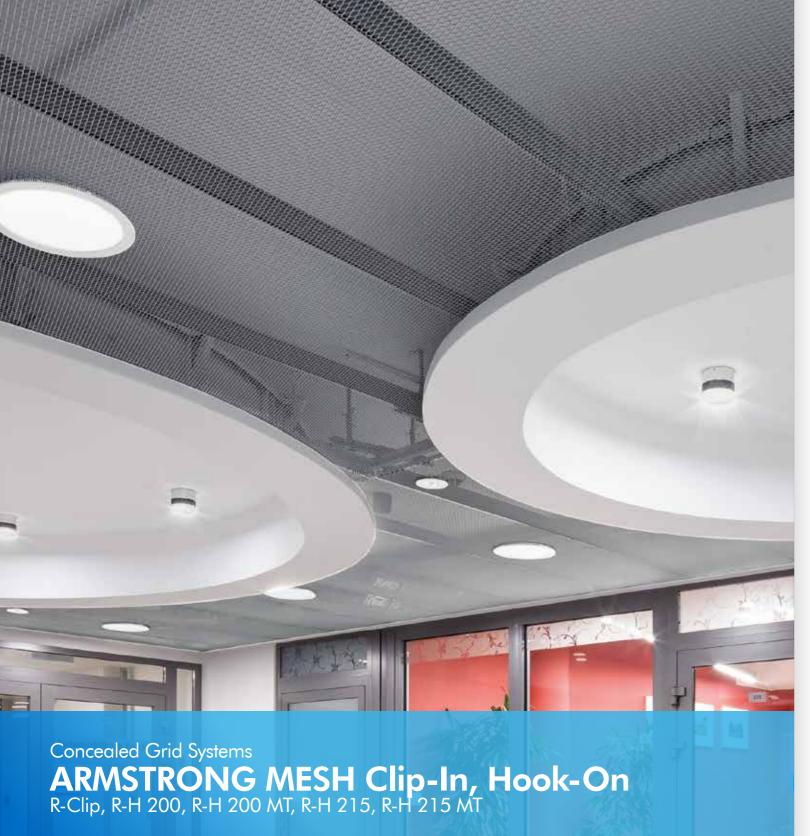


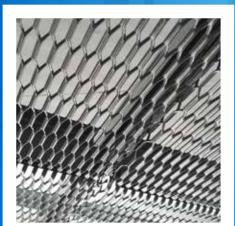
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Tartan layout

[Previous page] MESH K-H 400 MT, custom 70% open area, RAL 9005 (65 Gresham Street, London, UK, ©Tom Green)







- Armstrong MESH Clip-In & Hook-On combines functionality with stylish simplicity and is ideal for breaking up larger ceiling spaces. Its high open area is perfect for any industrial look inspiration.
 MESH visible side with 90° upturn on all four edges and welded stiffening profiles inside.
 MESH MT (MicroTack Technology) flat visible side, without upturn, with welded stiffening profiles on all edges.
 MESH R-Clip / MESH R-H 200 / MESH R-H 200 MT available with lock function.
 MESH R-H 200 / MESH R-H 200 MT available in trapezoidal shapes for radial ceilings.

- Fully configurable large size panels.
 Additional design options available as part of our Vario Design range.
 Ideal for open spaces and large rooms with flexible partitioning.

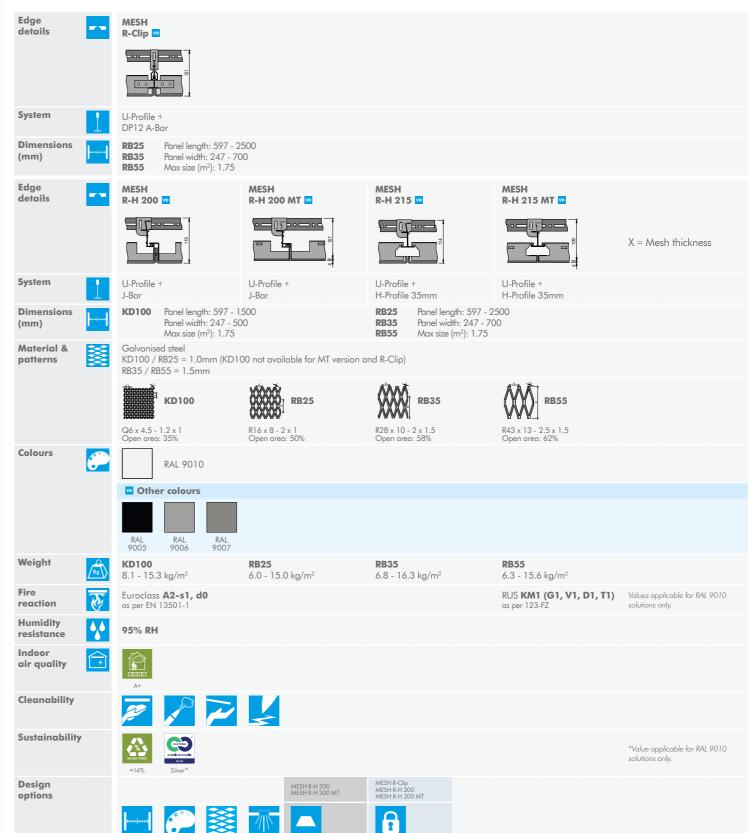




Concealed Grid Systems

ARMSTRONG MESH Clip-In, Hook-On

R-Clip, R-H 200, R-H 200 MT, R-H 215, R-H 215 MT



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[Previous page] MESH R-H 215, RB35, RAL 9006 (Automobilklub, Warsaw, Poland, ©Szymon Polański)





Free Span Corridor Systems

ARMSTRONG MESH Clip-In, Hook-On, Lay-In F-Clip Access, F-H 600, F-H 600 MT, F-L 601, F-L 601 MT



- Armstrong MESH Free Span Corridor Systems provide a versatile design solution for busy corridor applications.
 Flexible with easy and quick access to the ceiling void.

- Flexible with easy and quick access to the ceiling void.
 MESH visible side with 90° upturn on all four edges and welded stiffening profiles inside.
 MESH MT (MicroTack Technology) flat visible side, without upturn, with welded stiffening profiles on all edges.
 MESH F-L 601 / MESH F-L 601 MT with various perimeter trim solutions for a clean aesthetic finish.
 Adjustable perimeter shadow gap detailing for MESH F-Clip / MESH F-H 600 / MESH F-H 600 MT.
 Fully configurable large size panels.
 Additional design options available as part of our **Vario Design** range.
 Ideal for open spaces and large rooms with flexible partitioning.

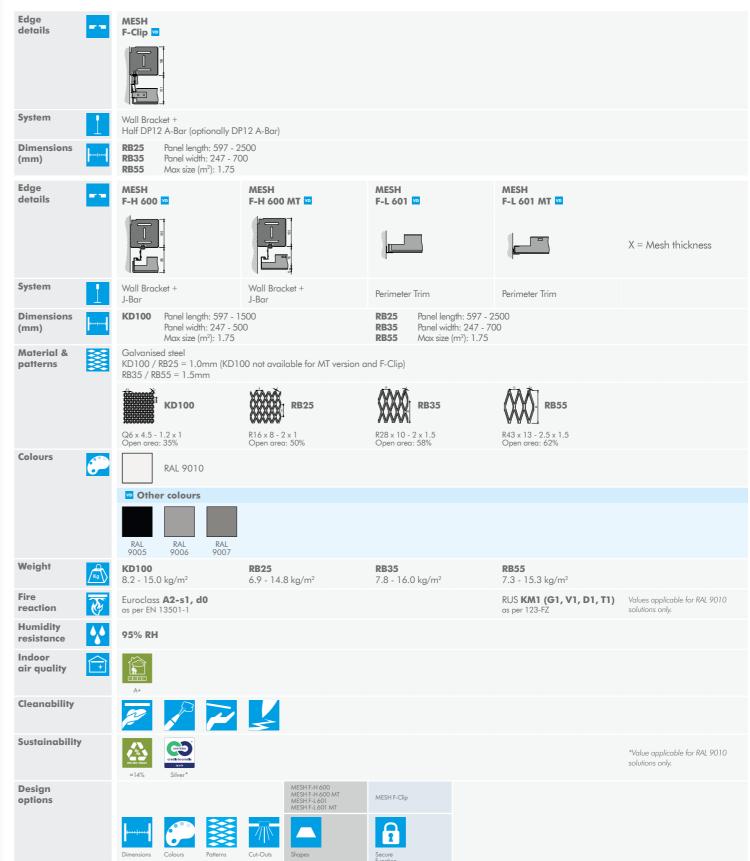




Free Span Corridor Systems

ARMSTRONG MESH Clip-In, Hook-On, Lay-In

F-Clip, F-H 600, F-H 600 MT, F-L 601, F-L 601 MT



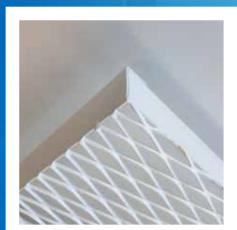
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[Previous page] MESH F-L 601, RB35, RAL 9005 (Hines Polska, Warsaw, Poland, © Szymon Polański)





Floating Canopy Systems MESH Sonic Element MT (MESH Canopy MT) Individual



- MESH Sonic Element MT provides a contemporary industrial look and feel. Breathe new life into your ceiling architecture with a creative design, impressive simplicity and high performance.
 Flat visible side, without upturn, with welded stiffening profiles on all edges.
 Canopies delivered with stiffeners on the back and suspended by threaded rods or adjustable hanging wire kits.
 Standard single item solution.

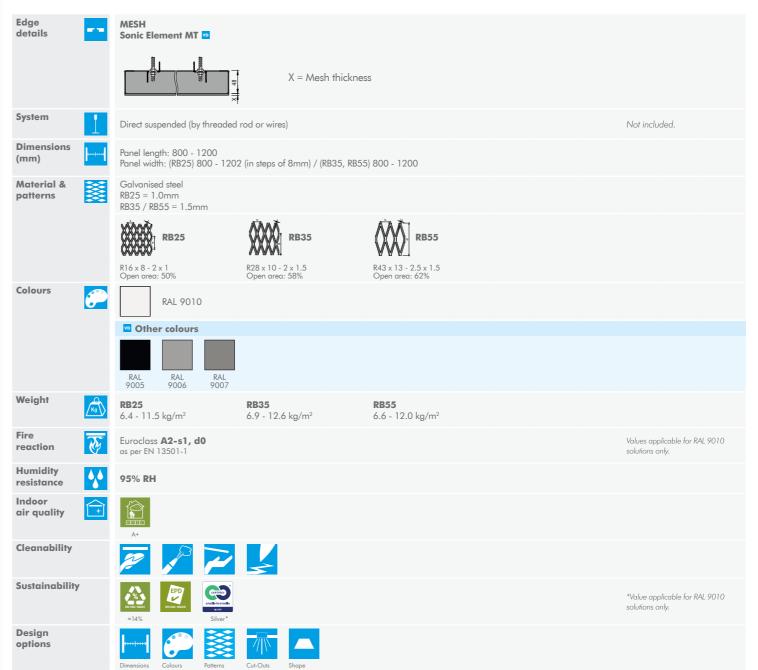
- For the grouping option, the canopy can be delivered on request with additional bolt holes on the edges.
 Additional design options available as part of our Vario Design range.
 Ideal for open spaces and large rooms with flexible partitioning.

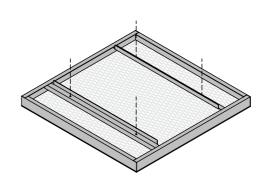


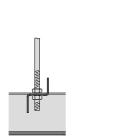
Floating Canopy Systems

MESH Sonic Element MT

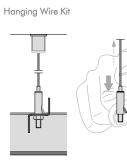
Individual





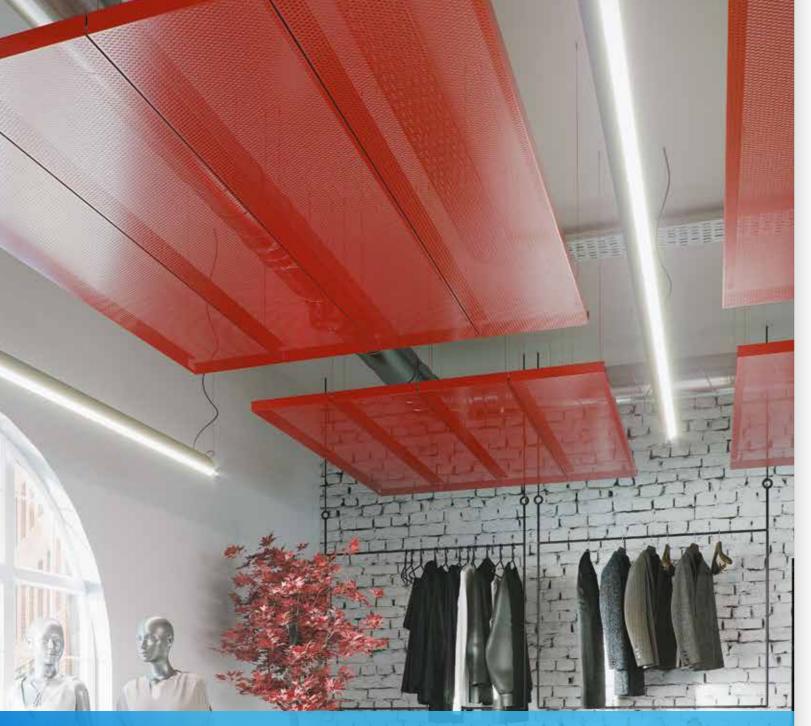


Threaded Rod M6

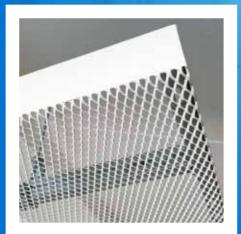


[Previous page] MESH Sonic Element MT (© Knauf Ceiling Solutions)

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MESH Sky Element Hook MT (MESH Canopy MT) Grouped



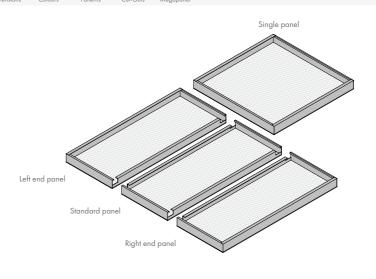
- MESH Sky Element Hook MT offers optimum flexibility and design freedom. Breathe new life into your ceiling architecture with a creative design, impressive simplicity and high performance.
 Flat visible side, without upturn, with welded stiffening profiles on all edges.
 Standard, end and single panels available.
 Fully configurable large size panels.
 Additional design options available as part of our Vario Design range.
 Ideal for open spaces and large rooms with flexible partitioning.

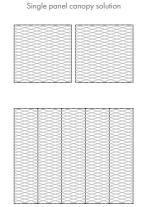


Floating Canopy Systems

MESH Sky Element Hook MT

Edge details Sky Element Hook MT 🔽 X = Mesh thickness System U-Profile (cross-connected) **Dimensions** Panel length: 585 - 2485 (in steps of 25mm) Panel width: (RB25) 298 - 602 (in steps of 8mm) / (RB35, RB55) 247 - 700 Galvanised steel RB25 = 1.0mm RB35 / RB55 = 1.5mm Material & patterns RB35 RB55 **RB25** R16 x 8 - 2 x 1 Open area: 50% R28 x 10 - 2 x 1.5 Open area: 58% R43 x 13 - 2.5 x 1.5 Open area: 62% Colours RAL 9010 Other colours Weight **RB55** 7.2 - 15.5 kg/m² **RB25** RB35 6.8 - 14.0 kg/m² 7.6 - 16.0 kg/m² Values applicable for RAL 9010 solutions only. Euroclass **A2-s1, d0** as per EN 13501-1 reaction Humidity 95% RH resistance Indoor air quality Cleanability Sustainability *Value applicable for RAL 9010 Design





Multiple panels canopy solution

[Previous page] MESH Sky Element Hook MT (© Knauf Ceiling Solutions)

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DEFINITION OF TECHNICAL PERFORMANCE ICONS



SOUND ABSORPTION

A single-number rating for random incidence sound absorption coefficients as calculated by reference to EN ISO 11654 (α...) or to ASTM C 423-01 (NRC).



HUMIDITY RESISTANCE

Maximum relative humidity conditions for installation and lifetime of ceiling.



SOUND ABSORPTION CLASS

A classification for sound absorption (A – E) based upon the sound absorption α value.



LIGHT REFLECTANCE

Light reflection is the proportion of incident light that is reflected back off the product.



SOUND REDUCTION

A single-number rating for airborne sound transmission (single pass) as calculated by reference to EN ISO 717-1.



INDOOR AIR QUALITY

Knauf Ceiling Solutions are designed to limit the number of airborne particles in a clean room environment are tested against ISO 14644-1 and classified with an ISO class.



SOUND ATTENUATION

A single-number rating for flanking sound transmission between adjacent rooms, as calculated by reference to EN ISO 717-1.



FIRE REACTION

RECYCLED CONTENT

accordance with ISO 14021.

Reaction to fire classification in accordance with EN 13501-1 expressed as Euroclass (A1 - F).

The recycled content of the product, as calculated in



VOC

The VOC emission performance in accordance with the French labelling requirements.



CRADLE TO CRADLE CERTIFIED®

Products with this icon are Cradle to Cradle Certified®, providing a transparent mechanism to compare the sustainability performance of products, showing that they are designed for recycling and can help protect and sustain our environment for future generations by keeping resources in the economy for longer.



ENVIRONMENTAL PRODUCT DECLARATION (EPD)

are independently verified and registered documents that communicate transparent and comparable information about the life-cycle environmental impact of products. Knauf Ceiling Solutions EPDs have been third party certified by IBU (Institut Bauen und Umwelt e.V. (IBU) as conforming to the requirements of ISO 14025.





FORMALDEHYDE (E1)

Formaldehyde emission level (E1 = lowest test result possible).



ISO 9001 & ISO 14001

This icon demonstrates Knauf Ceiling Solutions ability to consistently provide products and services that meet customer and regulatory quality management system requirements (ISO 9001) and environmental management system requirements (ISO 14001).



EDGE DETAILS

Indicates the different edge details available for the product of reference.



DIMENSIONS

Indicates the sizes available for the product of



SYSTEMS

Indicates the suspension sytems compatible with the product of reference.



COLOURS

Custom colours available for products with this icon.



WEIGHT

Weight per unit area of the product (kg/m²).



SCRATCH RESISTANCE

Products with this icon offer a superior level of surface scratch resistance.



PRODUCT HANDLING & DURABILITY

Solutions with enhanced durability for improved handling and resistance damage.



CLEAN ROOM

Products with this icon are suitable for clean room applications.



BIOGUARD

BioGuard antimicrobial finish available as a custom option for products with this icon.



TRIOGUARD™

TrioGuard dirt-resistant coating available for products with this icon.



EXTERIOR SOLUTIONS

Exterior ceiling tiles available for products with this icon.



ACOUSTIC INFILLS

Custom acoustic infills available for products with



CUT-OUTS

Custom factory cut-outs for service integration available for products with this icon.



SUITABLE FOR CHILLED CEILINGS

Products compatible with chilled ceilings unit integration indicated with this icon.



PERFORATIONS / PATTERNS

Custom perforations/patterns available for products



SHAPES

Custom shapes available for products with this icon.



MEGAPANEL

Megapanels available for products with this icon.



SWING-DOWN FUNCTION

Swing-down functionality available for systems with



SECURE FUNCTION

Secure solutions using specifically designed components and assemblies available for systems with this icon.



Seismic resistance using specifically designed components and assemblies available for systems with this icon.



IMPACT RESISTANCE

Impact solutions ceiling tiles available for products with this icon.



The frequency and cleaning method of a ceiling varies from one application to another. All products can at least be cleaned with a dry cloth or vacuum cleaner.



For standard cleaning of dust, loose dirt or deposit, a soft brush, a clean, dry, soft white cloth, a normal vacuum cleaner with a soft brush or focus compressed air can be used.



For more intensive cleaning, the surfaces can be damp cleaned. This should be carried out with a wrung-out soft cloth or sponge. After cleaning, the surfaces of the tile should be dried with a soft cloth.



Wet cleaning should be carried out the lukewarm water (up to 40°C), using a sponge and mild cleaning agent (with a pH value between 7 and 9), and using medium pressure. After cleaning, the surface should be dried with a soft cloth.



Can be cleaned using focus compressed air. The apparatus used should be a cleaner that generates steam under pressure (8 bar and 175°C).

CE MARKING

In the EU, the Construction Products Regulations (305/2011/EU) defines essential requirements for products (and projects) such that they are safe and fit for their intended use. Harmonized Product Standards respond to these essential requirements and set out what tests must be conducted and how the performance must be communicated. For suspended ceilings the applicable product standard is EN 13964 Suspended Ceilings - Requirements & Test Methods.

The essential requirements identified for suspended ceiling membranes (tiles & baffles) include:

- Reaction to Fire (mandatory)
- Formaldehyde Emissions
- Sound Absorption
- Flexural Tensile Strength / Durability

It is mandatory to CE Mark products within the scope of EN 13964 and provide a Declaration of Performance in order to place the product on the market.

All Knauf Ceiling Solutions Declarations of Performance can be found on Knauf Ceiling Solutions website.

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ACOUSTIC TECHNICAL GLOSSARY

WEIGHTED SOUND ABSORPTION COEFFICIENT, α_w

A single-number rating for random incidence sound absorption coefficients calculated by reference to EN ISO 11654. With this method measured values obtained in accordance with EN ISO 354, are converted into octave bands at 250, 500, 1000, 2000 and 4000 Hz and are plotted onto a graph. A standard reference curve is then shifted towards the measured values in steps of 0.05 until a "best fit" is obtained. The derived value of $\alpha_{\rm w}$ will vary between 0.00 and 1.00 but is only expressed in multiples of 0.05, e.g. $\alpha_{\rm w}$ = 0.65.

SHAPE INDICATOR

With reference to EN ISO 11654, the calculated value of $\alpha_{\rm w}$ may be qualified by one or more letters (in brackets) to indicate if the product has excess sound absorption at low (L), medium (M) or high (H) frequencies.

SOUND ABSORPTION CLASS

With reference to EN ISO 11654, the calculated value of w may additionally be allocated into one of six descriptive classes in accordance with the following table:

Sound Absorption Class	$\alpha^{\!\scriptscriptstyle{M}}$	
Α	0.90; 0.95; 1.00	
В	0.80; 0.85	
С	0.60; 0.65; 0.70; 0.75	
D	0.30; 0.35; 0.40; 0.45; 0.50; 0.55	
Е	0.15; 0.20; 0.25	
Not Classified	0.00; 0.05; 0.10	
Not Classified	0.00; 0.05; 0.10	

WEIGHTED SUSPENDED CEILING NORMALISED FLANKING LEVEL DIFFERENCE, Dnfw

A single-number rating of the laboratory measurement of room-to-room (horizontal) airborne flanking sound transmission of a suspended ceiling above adjacent room sharing a common ceiling plenum. It is determined in accordance with EN ISO 717-1 from measurements made in accordance with EN ISO 10848-2.

WEIGHTED SOUND REDUCTION INDEX, R

A single-number rating of the laboratory measurement of (vertical) airborne sound reduction of a suspended ceiling. It is determined by reference to EN ISO 717-1 from measurements of sound reduction index made in accordance with EN ISO 140-3.

NOISE REDUCTION COEFFICIENT, NRC

A single-number descriptor of random incidence sound absorption coefficients. Defined in ASTM C423-01 as the arithmetical average, to the nearest multiple of 0.05, of the measured sound absorption coefficients for the four one-third octave band centre frequencies of 250, 500, 1,000 and 2,000 Hz.

SOUND REDUCTION

A term used in relation to the vertical transmission of sound through a suspended ceiling.

SOUND ATTENUATION

A term used in relation to the horizontal transmission of sound through a suspended ceiling above adjacent rooms sharing a common ceiling plenum.

EQUIVALENT ABSORPTION AREA (EAA)

The equivalent absorption is a measure of the total sound absorption by discrete objects (canopies, screens, furniture etc) when installed in an architectural space. Because these types of absorbers have more than one surface and may be irregular in form, it is not meaningful to assign sound absorption coefficients to them. Hence the Equivalent Absorption Area per unit (measured in Sabines) is preferred to characterise the absorption provided by an individual 'space absorber'.

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